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**ARISTOTLE UNIVERSITY THESSALONIKI
SCHOOL OF ENGINEERING
DEPT. OF MECHANICAL ENGINEERING**



Evaluation of a miniaturized exhaust emission measuring system using an optoacoustic BC sensor and low-cost ambient sensors

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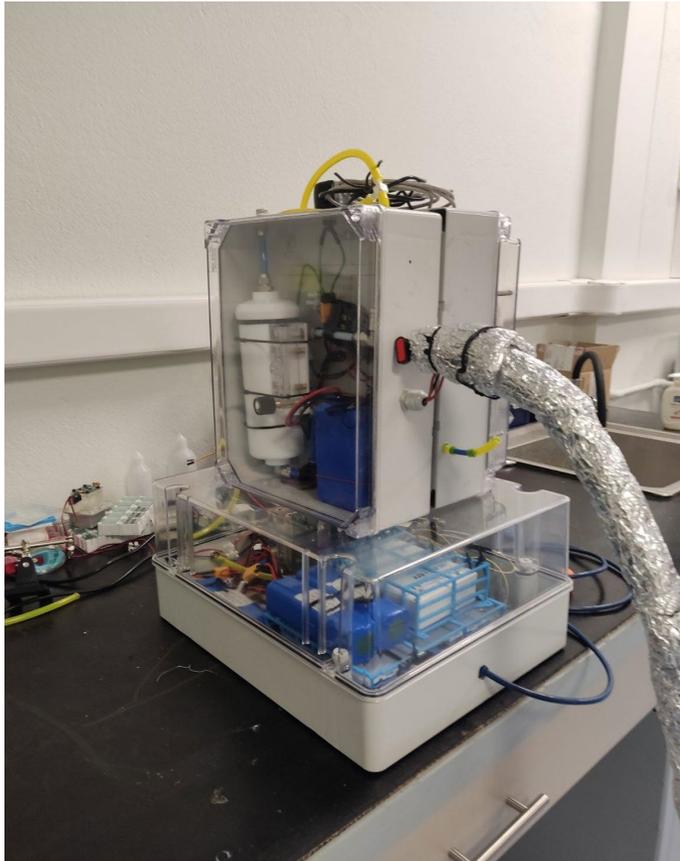
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Objective

Evaluation of a miniaturized exhaust emission measuring system in real-world driving conditions using a PEMS device as reference



The new device



On-road measurement setup

Background

- ⑩ PEMS were developed for type-approval of vehicles, as current regulations worldwide demand
- ⑩ Assessing vehicle performance in on-road tests during their lifetime is also a main concern
- ⑩ The major **limitations** regarding **PEMS** use beyond type approval are:
 - High **cost** of purchase (>150000 €) and use
 - High **energy consumption**
 - Long **installation time** needed
 - Can not be installed on small vehicles (heavy and bulky)
 - Only regulated pollutants can be measured
- ⑩ There is a need to **develop low-cost emission measuring devices** for on board vehicle applications for large scale testing beyond type-approval!

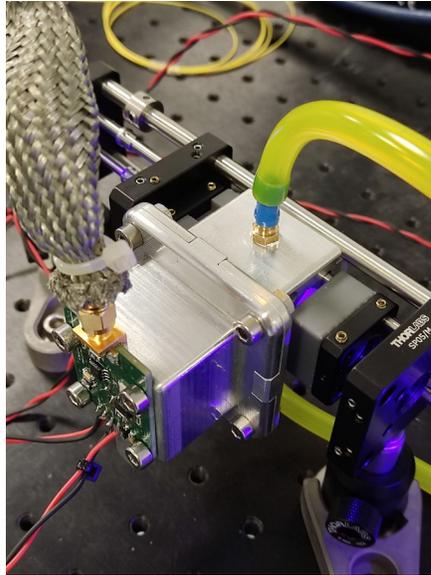


PEMS system in use

BC optoacoustic sensor (1)

Design Parameters

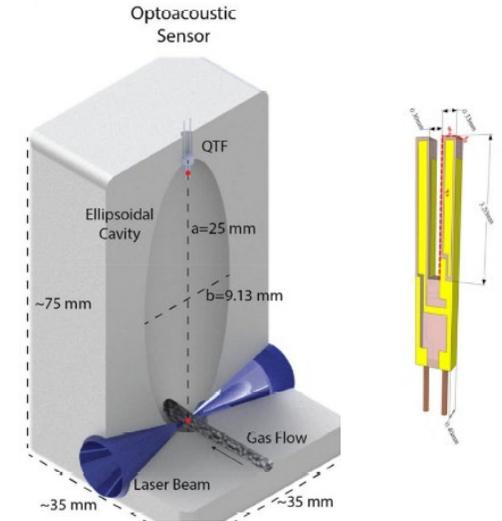
- Low-cost commercial Laser Diode (LD)
- Sensitive Quartz Tuning Fork (QTF) for sound detection
- Compact optical assembly



Key innovation

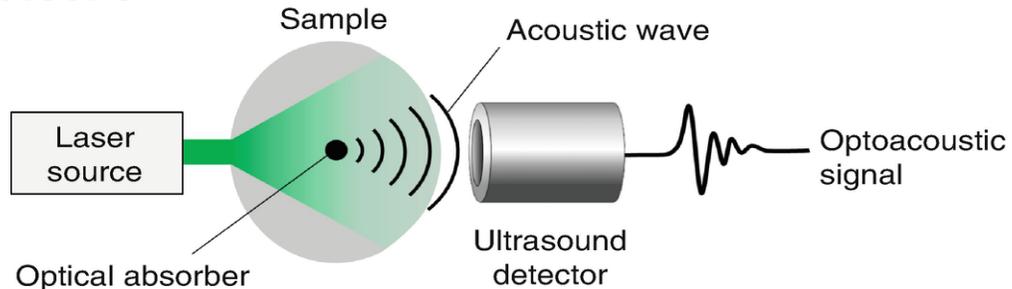
Innovative Ellipsoidal Sensor Chamber:

- No resonator
- High sensitivity
- No contamination



Basic Theory

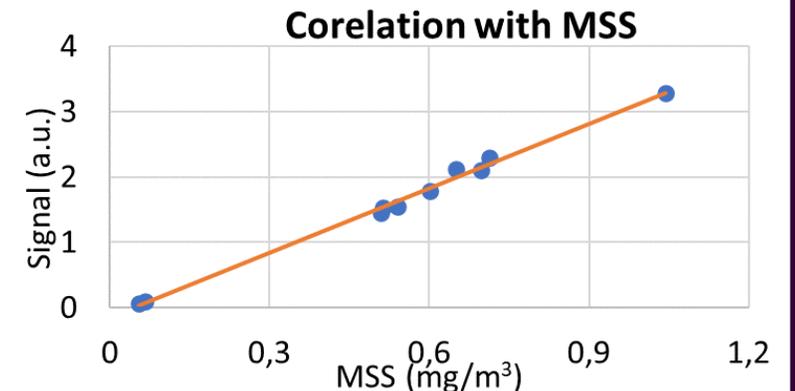
Optoacoustics (OA) is a reliable method for BC detection



Characterization

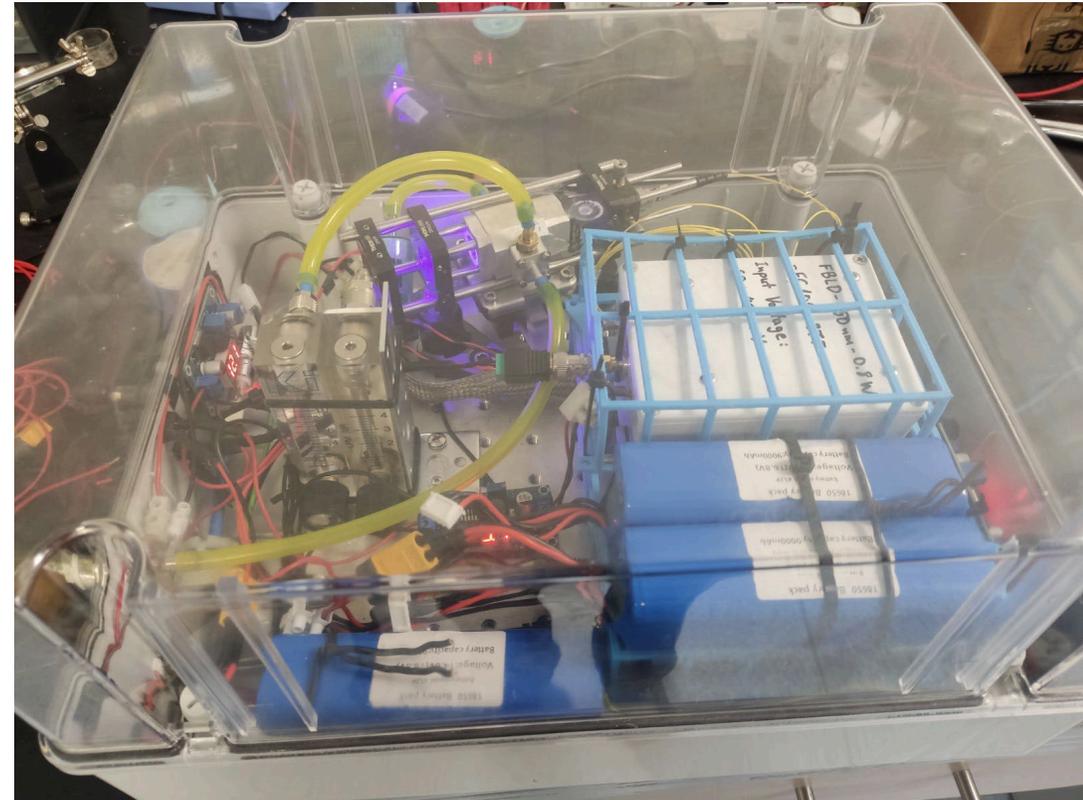
Very good correlation with a lab grade gold-standard instrument for BC (AVL MSS)

Sensitivity: $2 \mu\text{g}/\text{m}^3$



BC optoacoustic sensor (2)

- Based on laser-diodes, available in different wavelenghts, depending on application
- It has been successfully tested in the lab under *various environmental conditions (T,RH)* and on-board two *ship-campaigns*
- This is the first *portable battery-powered* version

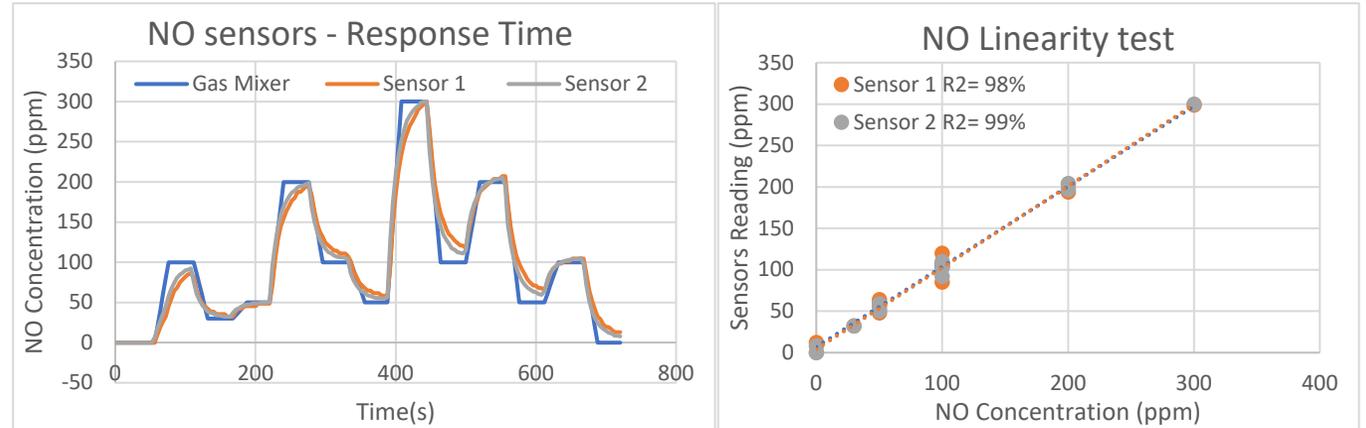


Portable BC Sensor configuration

	Current version	Potential
Weight	5 kg	2 kg
Dimensions	38x30x18 cm ³	20x20x10 cm ³
Manufacturing Cost	5000 €	1500 €

Emiscout SEMS (1)

- ❑ Simple Emissions Measurement System (SEMS)
- ❑ Capable of measuring CO₂, CO and NO emissions using electrochemical and NDIR sensors
- ❑ The sensors were exposed to predetermined gas concentrations in the laboratory to evaluate their:
 - ❑ Sensitivity
 - ❑ Response time
 - ❑ Linearity
 - ❑ Repeatability
 - ❑ Cross sensitivity with other gases



Indicative results for sensor selection procedure

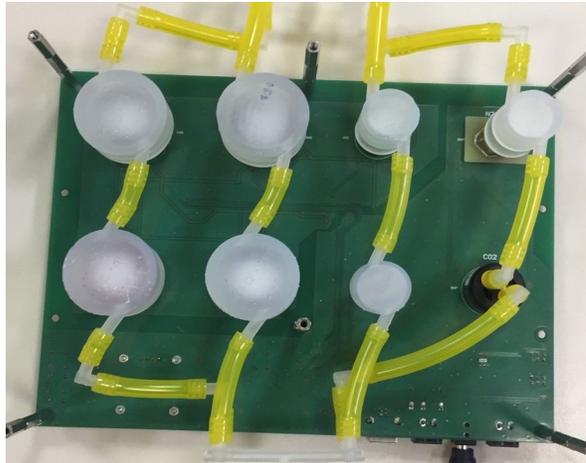
Detection Gas	Technology Used	Measurement Range	T ₀₋₉₀ (s)	Resolution (ppm)
CO ₂	NDIR	0-20 %	2-3	<70
CO	Electrochemical	0-5000 ppm	20-30	<0.5
NO	Electrochemical	0-500 ppm	5-10	<0.3

Gas sensors specifications

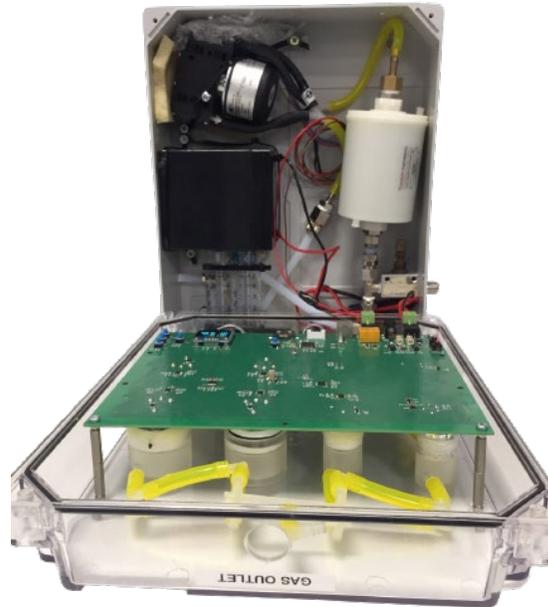
Emiscout SEMS (2)

Proprietary correction equations were formed to quantify the effects of:

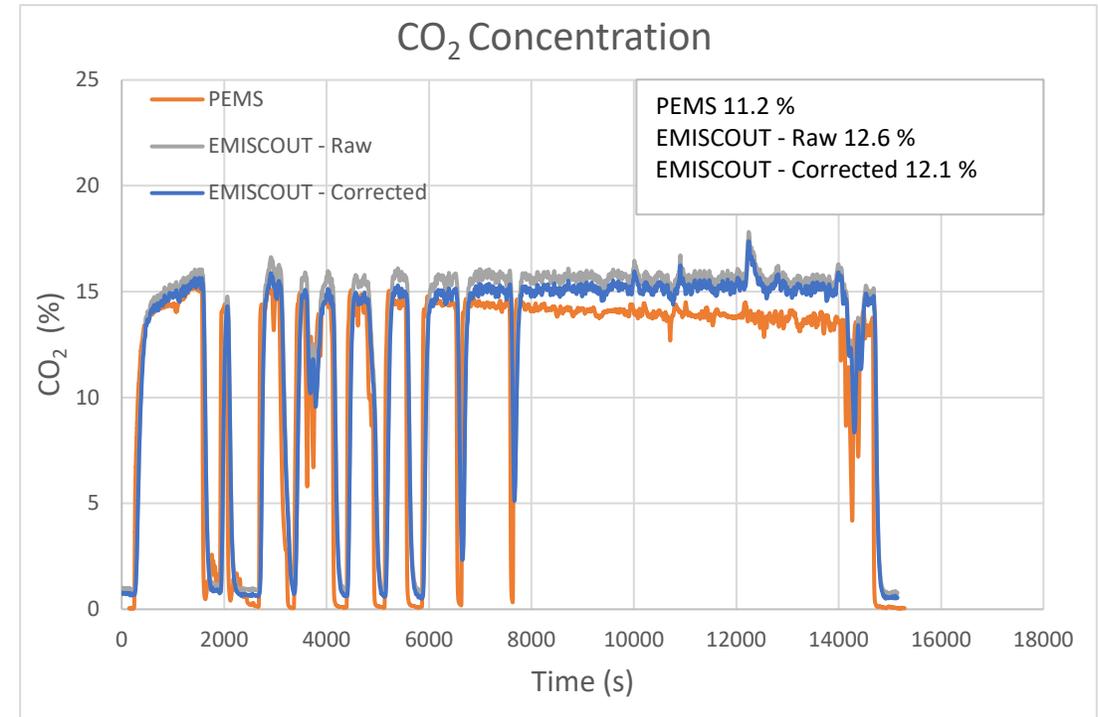
- Temperature
- Relative Humidity
- Interference with other gases



Electronic sensor board



Emiscout



Comparison between raw and corrected CO₂ signal

Deviation decreased from 11.7 % to 7.4 %!

Sampling methodology

- A custom heated line was used to avoid water condensation (70° C)
- A battery was used exclusively for the heated line
- A dilution ratio of 3.5:1 was used after the heated line. The diluted sample was distributed to the two devices

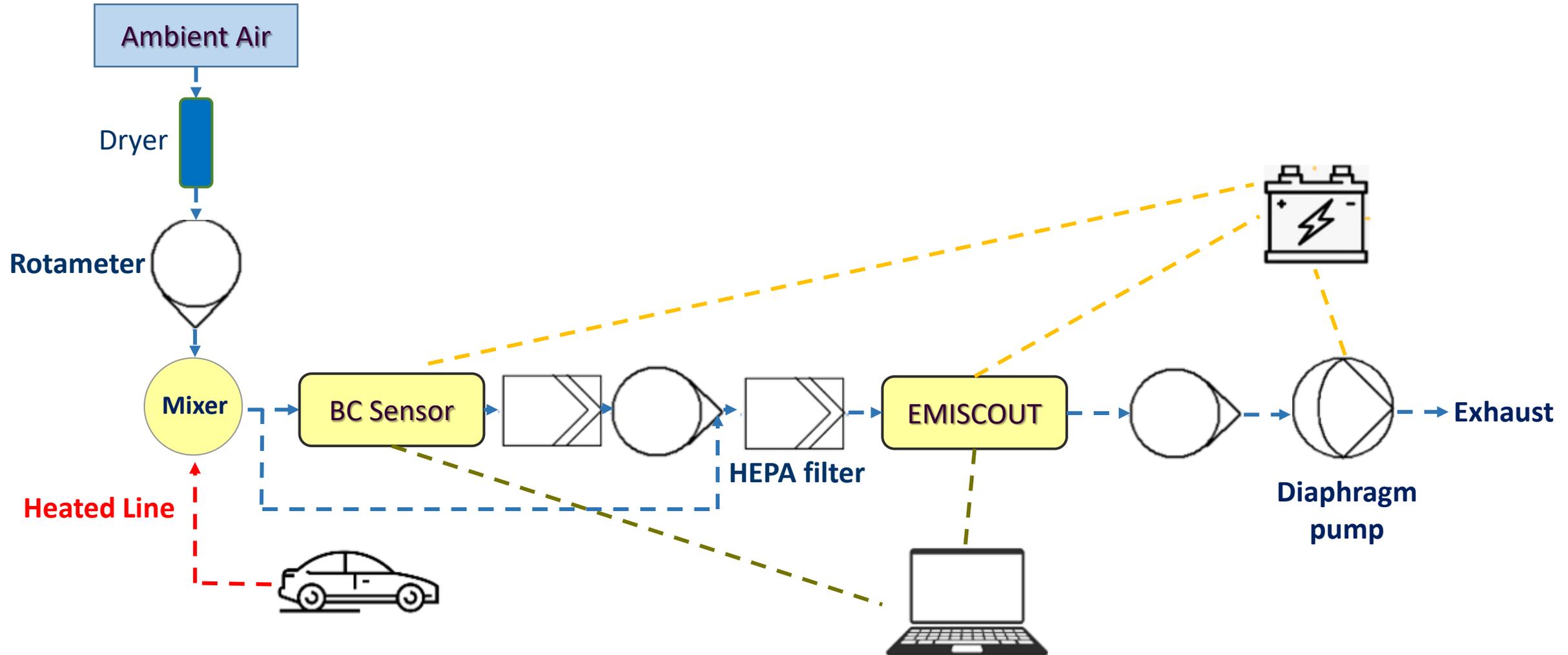


Dilution Unit



Exhaust pipe and heated line

Experimental layout



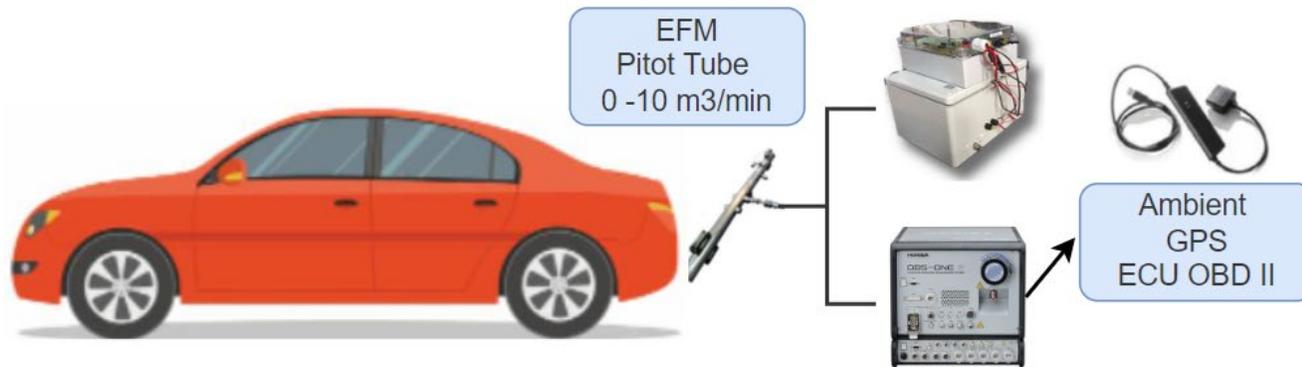
On road experiments - Overview

Objective: performance assessment under real-driving conditions

- Pollutants measured: **(BC, CO₂, CO, NO)**
- Various routes and driving styles were tested

Trip	Duration (Km)	Average Speed (Km/h)	Route	Driving style
Diavata	26.4	22.6	Urban-Rural-Motorway	Smooth
Thermi_1	31	39.5	Urban-Motorway	RDE Compliant
Hortiatis_1	30.8	36.7	Rural-Motorway	Smooth
Thermi_2	27.9	33.5	Urban-Motorway	RDE Compliant
Hortiatis_2	29.9	37.1	Rural-Motorway	Aggressive
Thermi_3	35.8	51.9	Urban-Motorway	RDE Compliant
Thermi_4	28	32.5	Urban-Motorway	RDE Compliant
Diavata_short	22.4	35.1	Urban-Rural-Motorway	RDE Compliant

On-road trips parameters

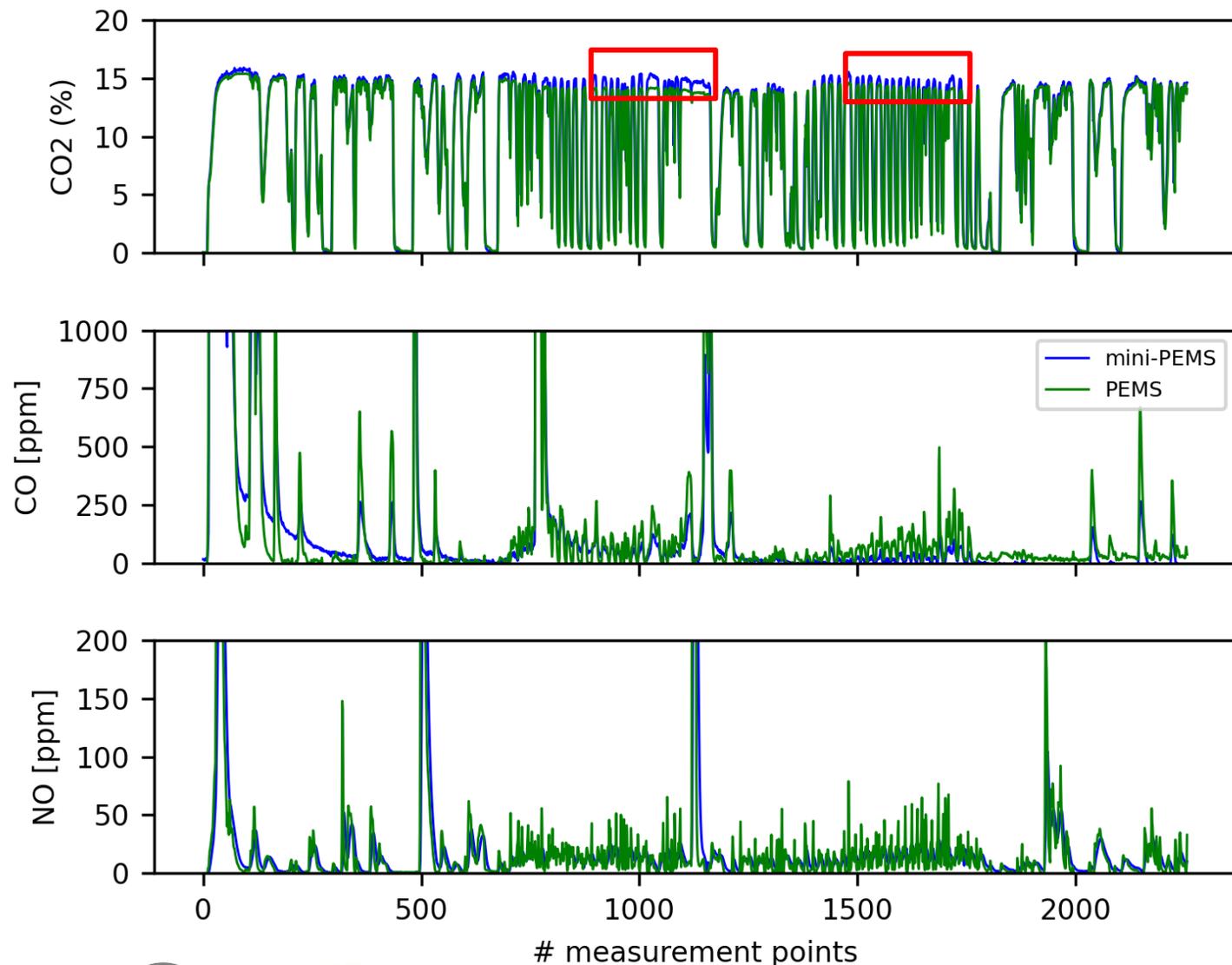


Experimental description

Parameter	Units	Value
Fuel		Gasoline
Capacity	cm ³	1498
Power	kW	81
Mileage		15000
Year		2022
Emissions		EURO6
Type approval		WLTP
Mass	kg	1750
Injection		Indirect injection

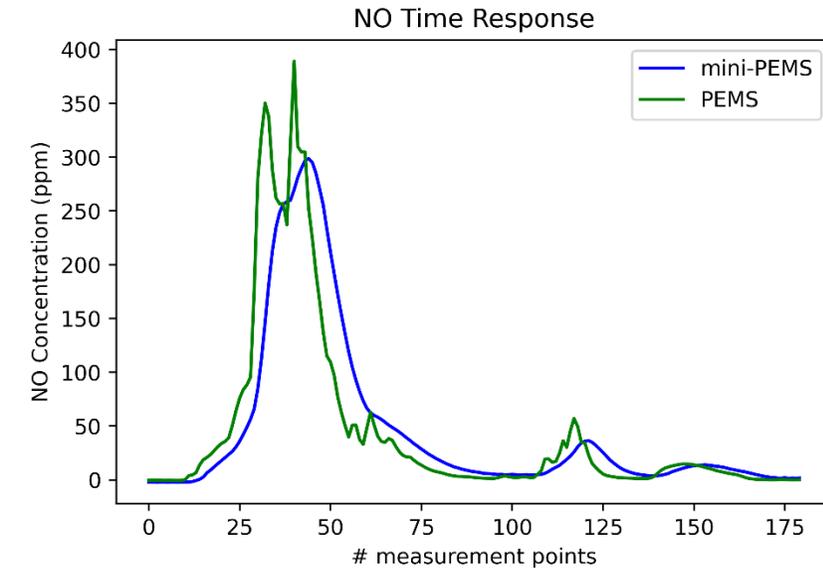
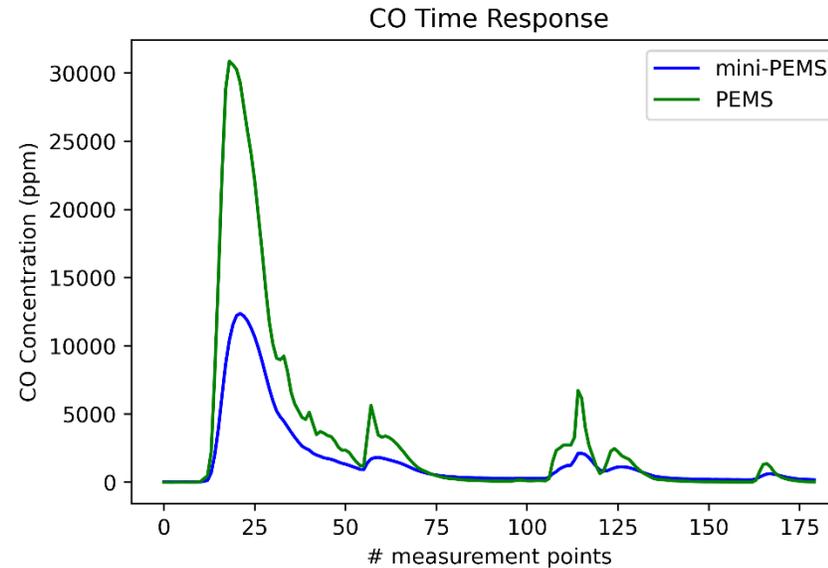
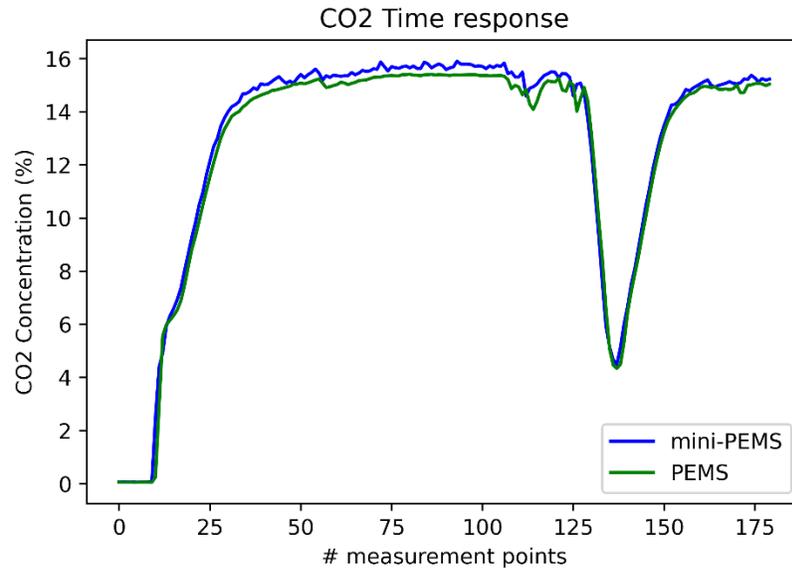
Vehicle specifications

Timeseries - Emiscout



- The CO₂ sensor has good responsivity
- In dynamic conditions when the exhaust is throttled some overshoot is observed, due to change in dilution conditions
- The NO sensor follows the trends adequately
- The CO sensor follows the trends but lags behind in second-by-second changes

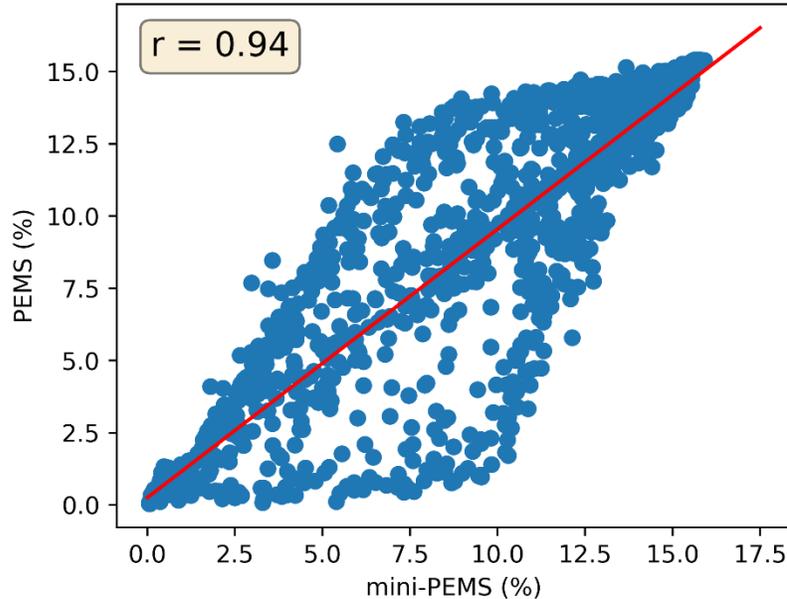
Time responses - Emiscout



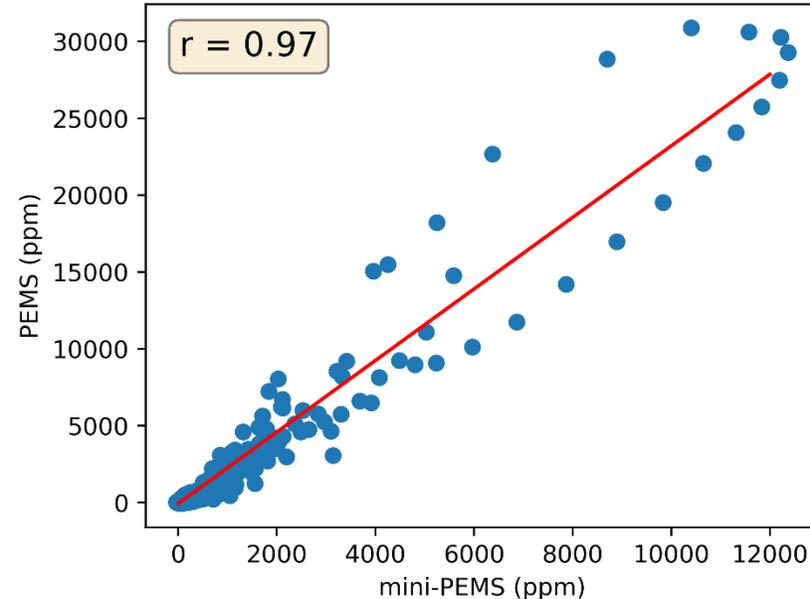
- CO₂ : comparable time response and level with PEMS
- NO : follows the trend with a slight lag and overall deviation 10-15%
- CO : detect peaks, but underestimates them, mean deviation of ~40-50%

Correlation plots - Emiscout

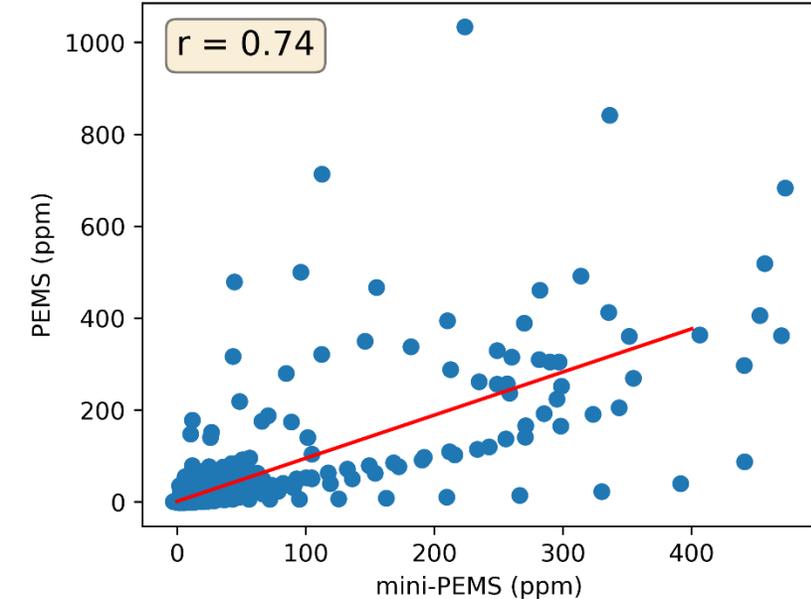
CO₂ Linear Regression



CO Linear Regression

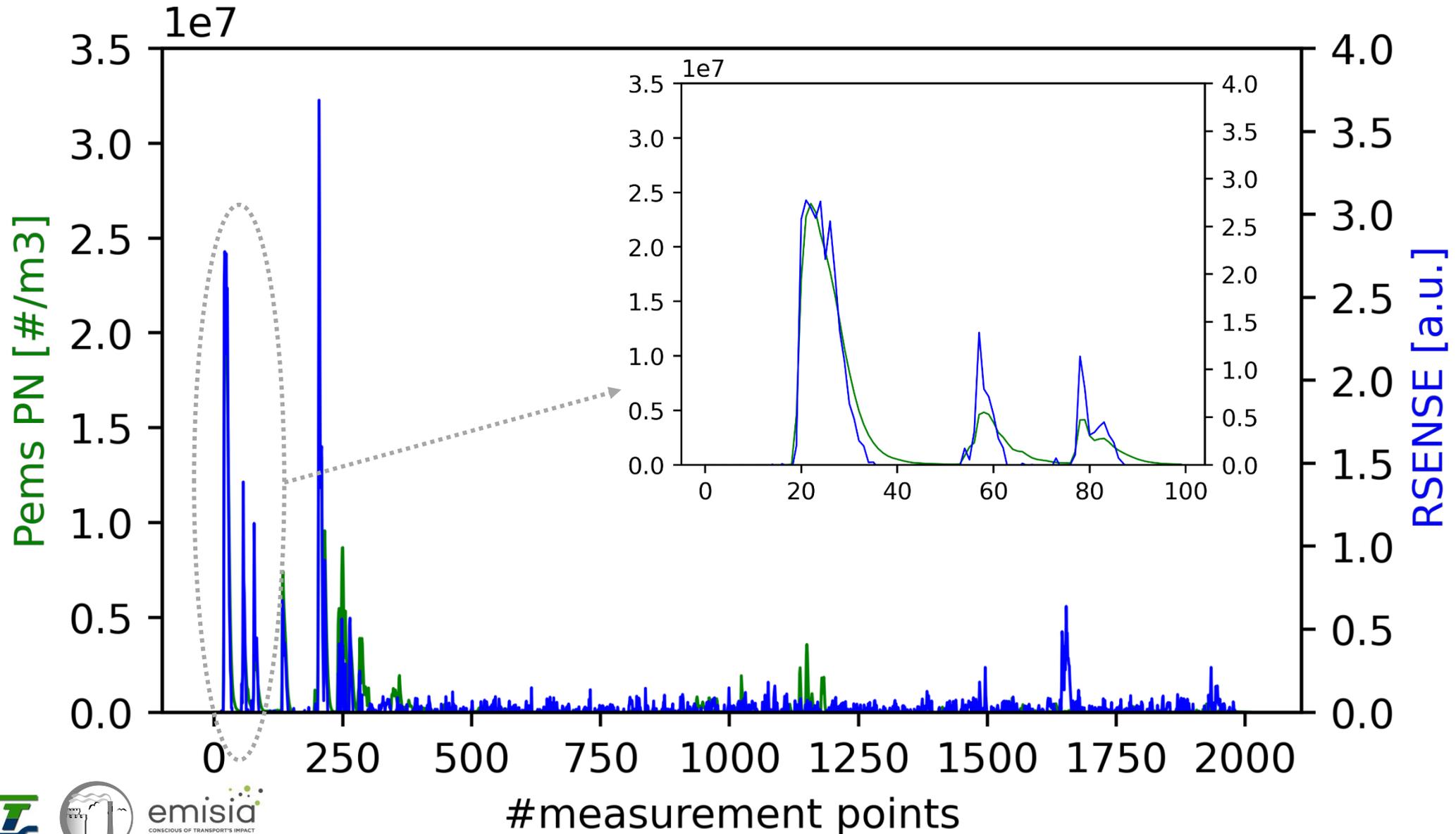


NO Linear Regression

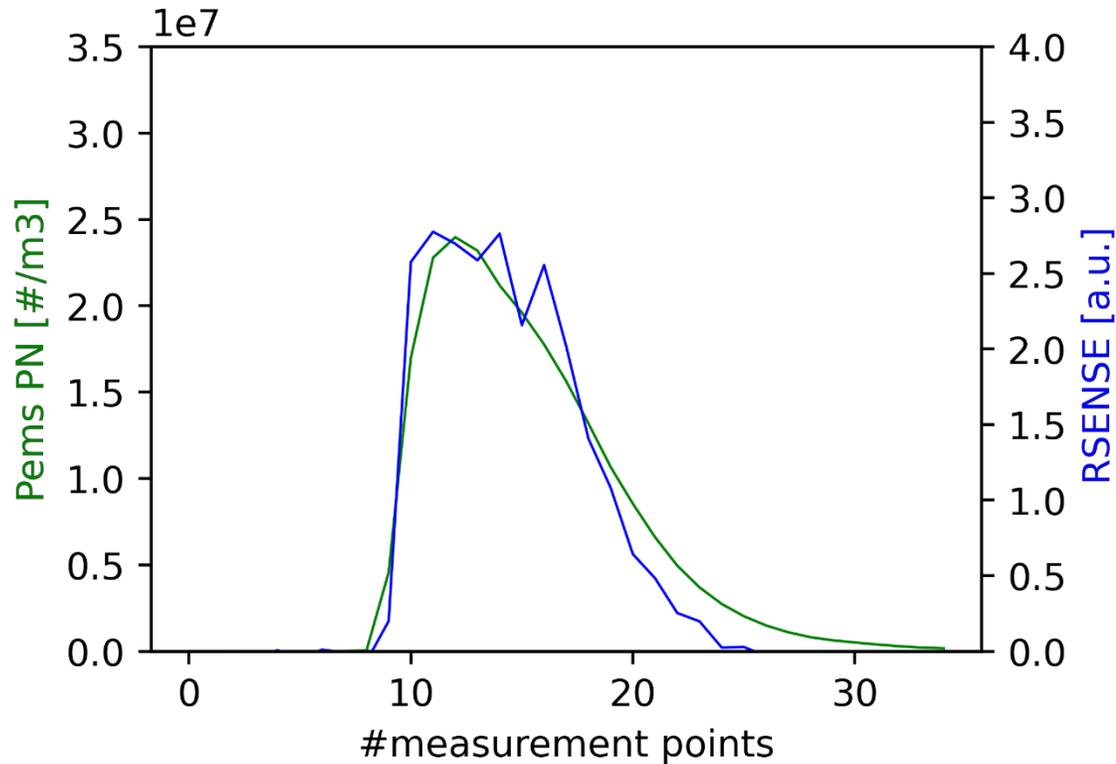


- Typical 'hysteresis' loop for CO₂
- Strong indications of overall a linear relationship for all 3 sensors
- Especially CO, despite having a slow response has a perfectly linear response

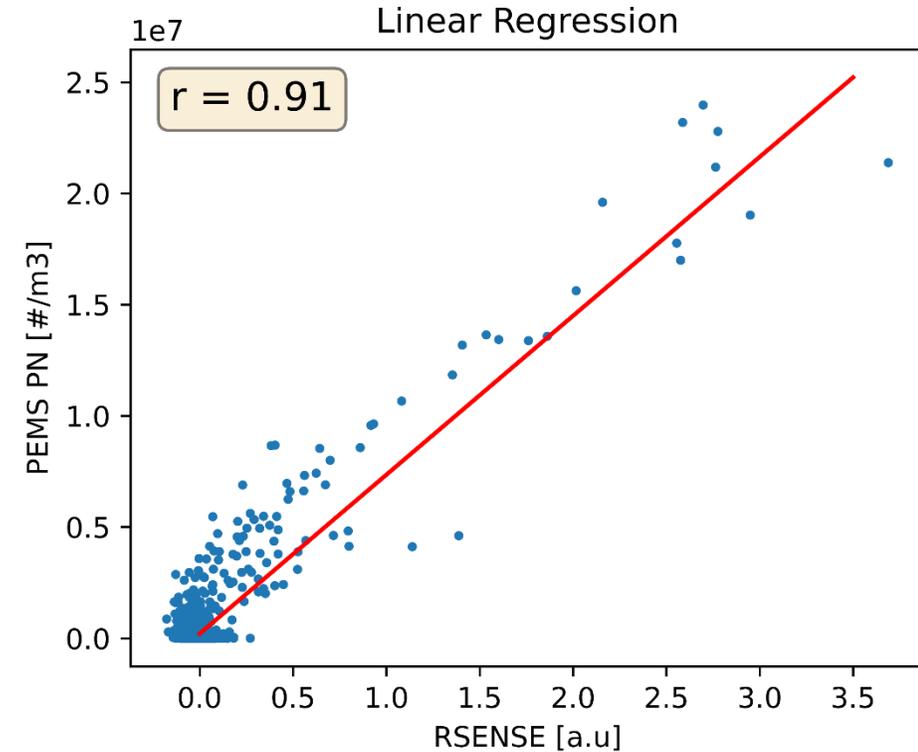
BC (OptA sensor) vs PN (PEMS)



Time response/Correlation optA sensor



Fast time response,
comparable to the PEMS PN



Excellent correlation indicating
that BC represents a constant
contribution to PN

Conclusion and next steps

Key takeaways:

- SEMS of satisfactory operation for screening high emitting vehicles
- At least 30 minutes of continuous measurement on battery is successfully performed
- Humidity condensation occurred in some trips, further development of sampling system & optimisation of DR is needed
- For large on-board measuring campaigns, SEMS sensors need to be replaced in regular intervals (TBD)

Next steps:

- Further miniaturization
- Optimize sampling system
- L-vehicle measurements (LENS project)
- Integration of HC sensor

Thank you for your attention!

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RSENSE

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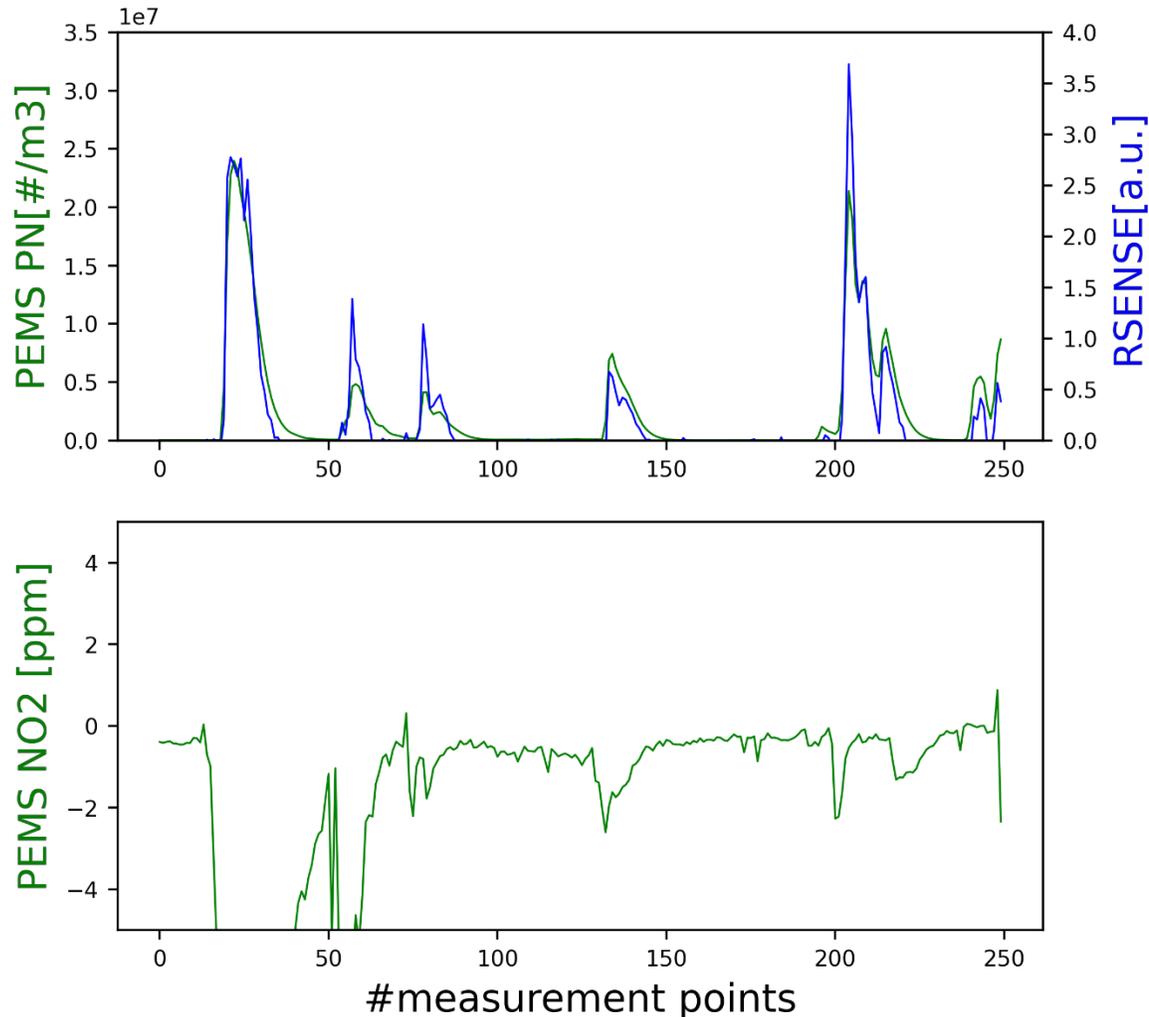
Acknowledgments

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Back-up slides

Why only BC and no NO₂ measurement – optA sensor



- The 450 nm LD laser that the optA sensor uses is also capable of detecting NO₂
- Since the measurements were done with a gasoline vehicle we didn't expect significant emissions of NO₂
- PEMS measurement of NO₂ verifies that there was no contribution of NO₂ and thus the correlation between PN and BC is confirmed