



Assessment of Energy Recuperation and Brake-Wear Particulate Matter Emissions Over Chassis Dynamometer Test Cycles

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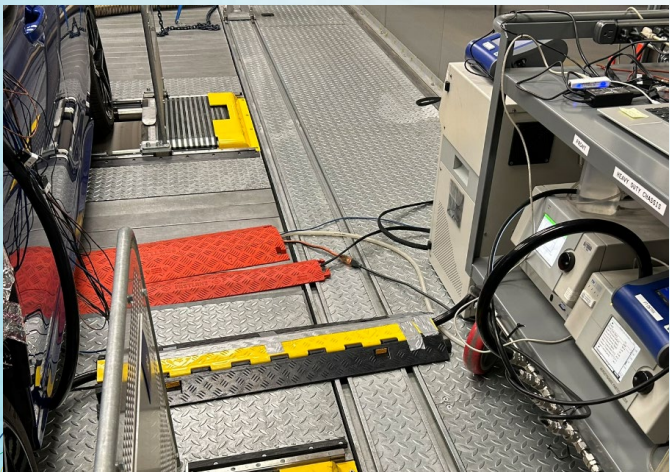
Background/Motivation

- Growing concerns on non-exhaust particulate matter (PM) emissions
 - As exhaust PM are controlled, Brake-wear (BW) and tire-wear (TW) account for an increasing fraction of mobile-source PM
- Potential co-benefit of transitioning to EVs in California
 - Correlation of regenerative braking energy with vehicle specs, operations, and emissions
 - Level of braking energy depending on vehicle electrification
- Considerable knowledge gap
 - Impact of driving cycles, brake and tire technologies and materials, and regenerative technologies on non-exhaust emissions
 - Measure potentials of EV regenerative technologies in reducing BW emissions

Objective

- Measure Brake wear PM emissions
- Characterize the energy recuperated by regenerative braking technologies
 - Investigate how regenerative braking technology is applied in EV
 - Assess the level of braking energy recovery over chassis dynamometer test cycles
- Characterize BW reduction potentials from electric vehicles
 - Explore the correlation between braking energy recovery and brake-wear particulate matter reduction

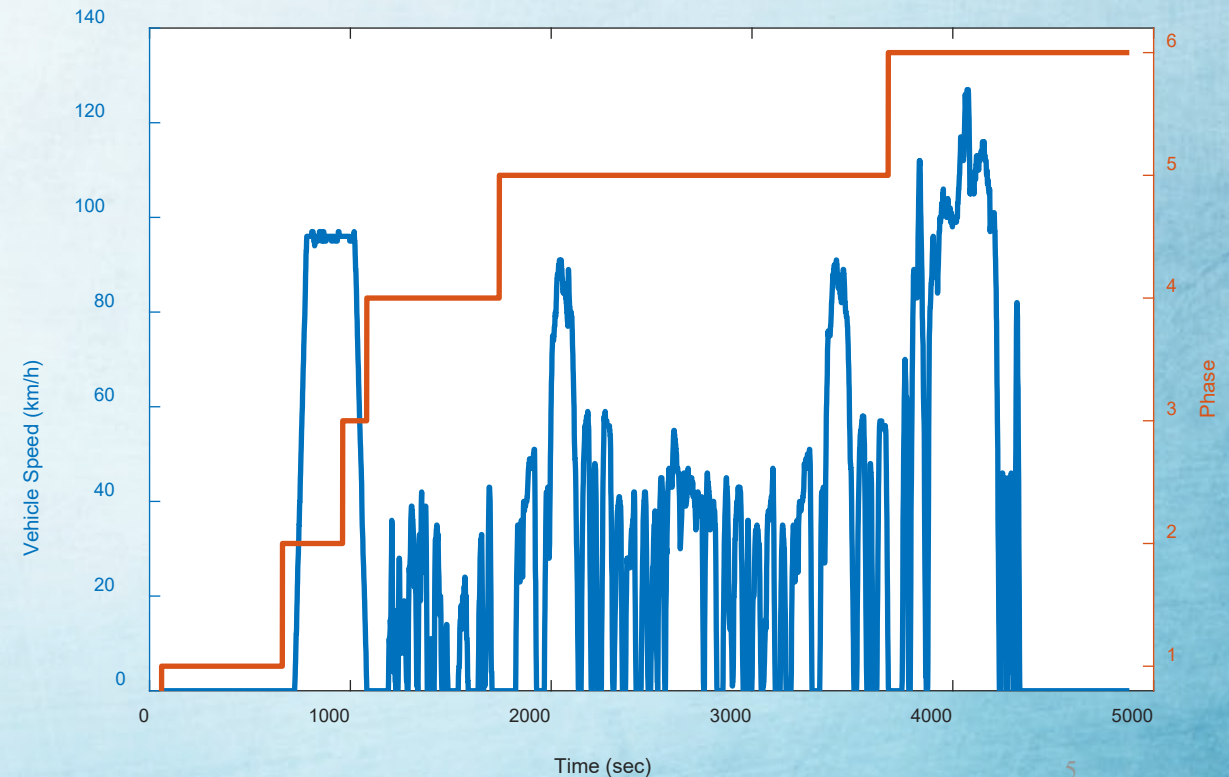
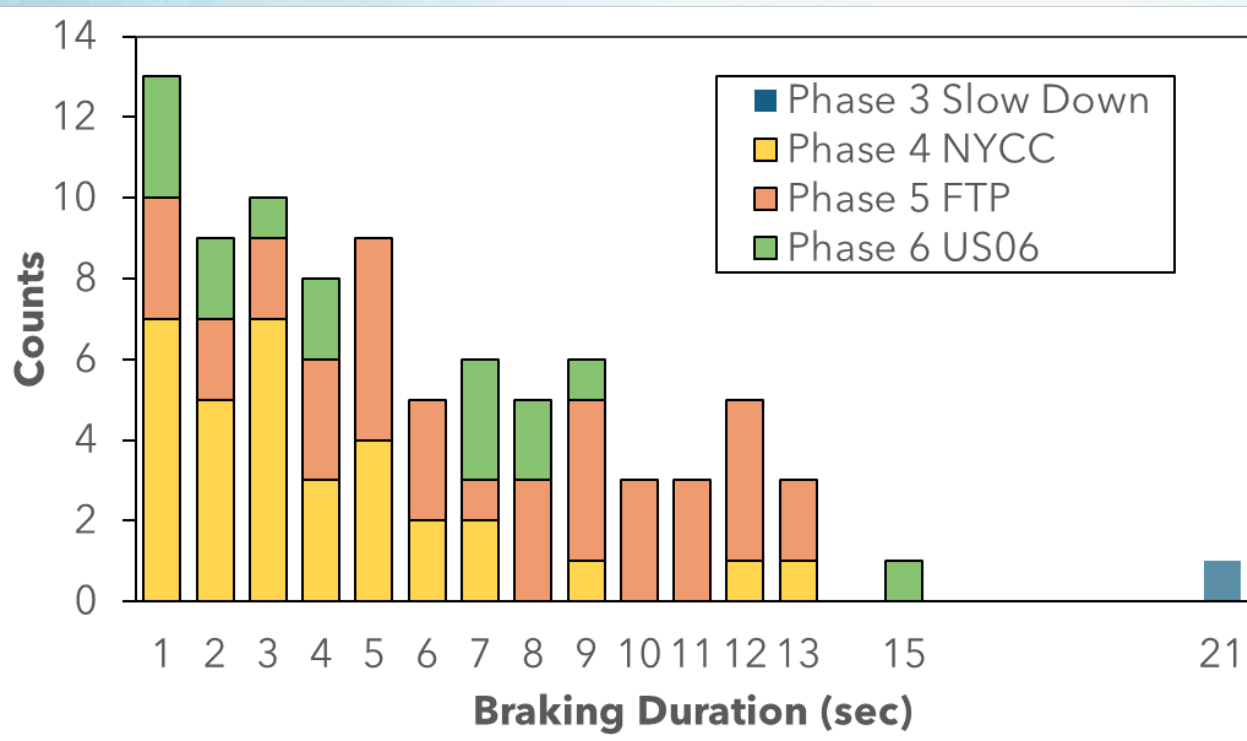
Testing Facility and Instrumentation



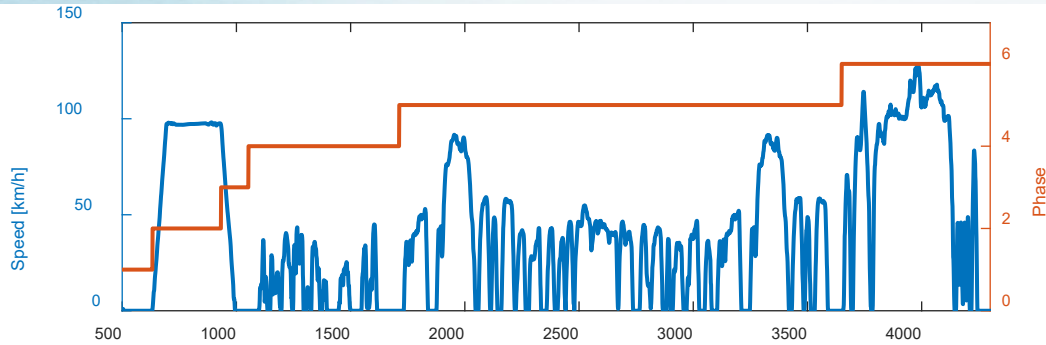
- Running-Loss Sealed Housing for Evaporative Determination (RL-SHED)
 - Chassis Dynamometer:
 - 48" roll, 4 wheels x 2 motors
- Hioki Power Meter
 - Battery voltage and current
- ECU data logger
 - Battery current/voltage
 - Brake switch, regen torque, etc.
- Real-time PM and PN instrument
 - EEPS, APS, CPC, DustTrak
- Thermocouples for brake pad temperature

Test Cycle Braking Events

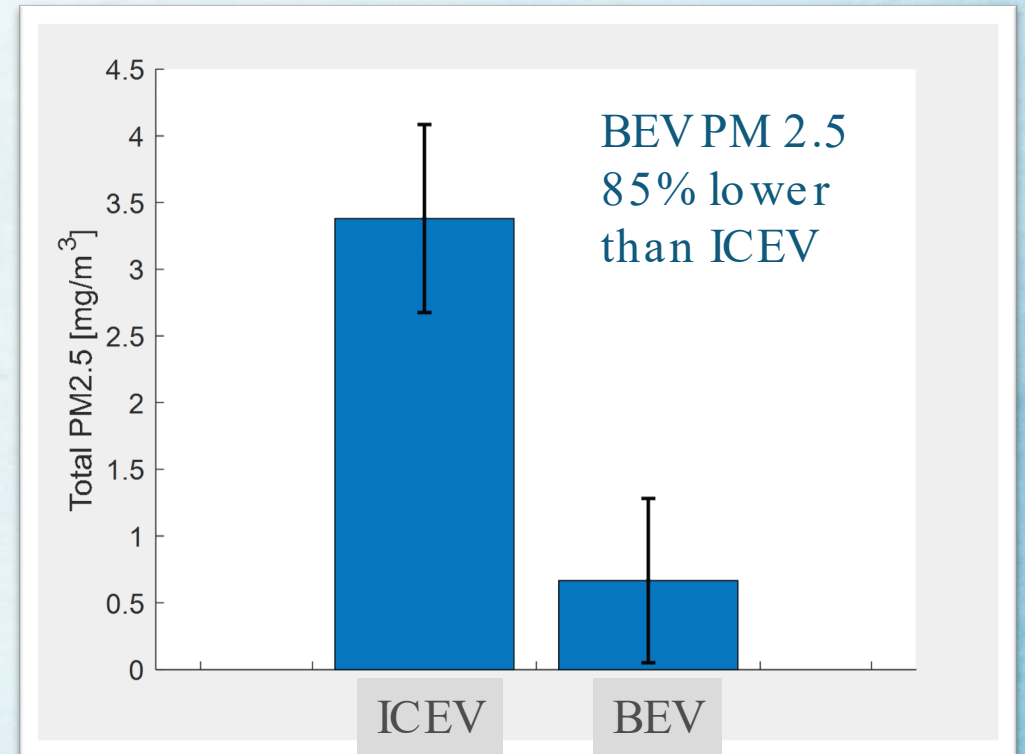
Phase	1	2	3		4		5		6		Total
Cycle	Idle	Speed-up	Slow Down	idle	NYCC	Idle	FTP	Idle	US06	Idle	
Duration (s)	600	300	60	60	600	60	1877	60	600	600	~1.32 hrs
Distance (km)		7.2			1.9		17.8		12.9		39.8 km



ICEV vs. BEV Comparison



- ICEV: 2023 MY, Sedan, 3610 lbs
- BEV: 2023 MY, Compact, 4080 lbs



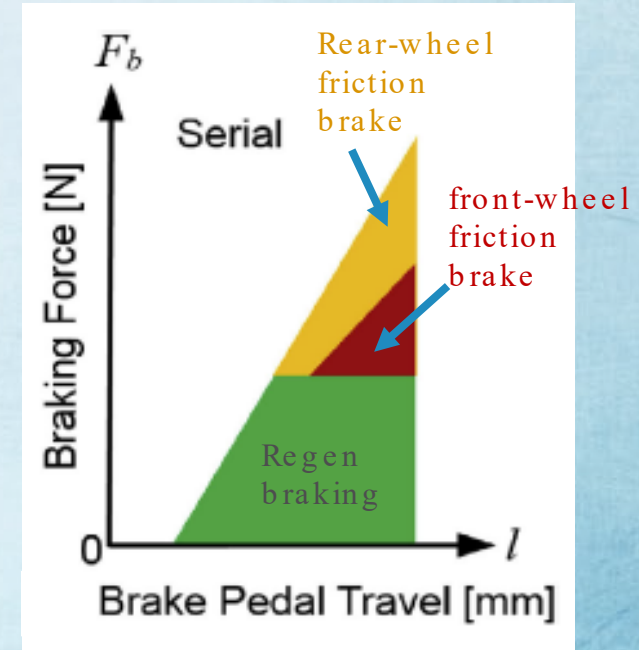
ICEV: Internal Combustion Engine Vehicle
BEV: Battery Electric Vehicle

Test Vehicle's Braking System

- Test Vehicle : 2023 MY, Compact, 4080 lbs

A serial regenerative braking system with a blended braking approach

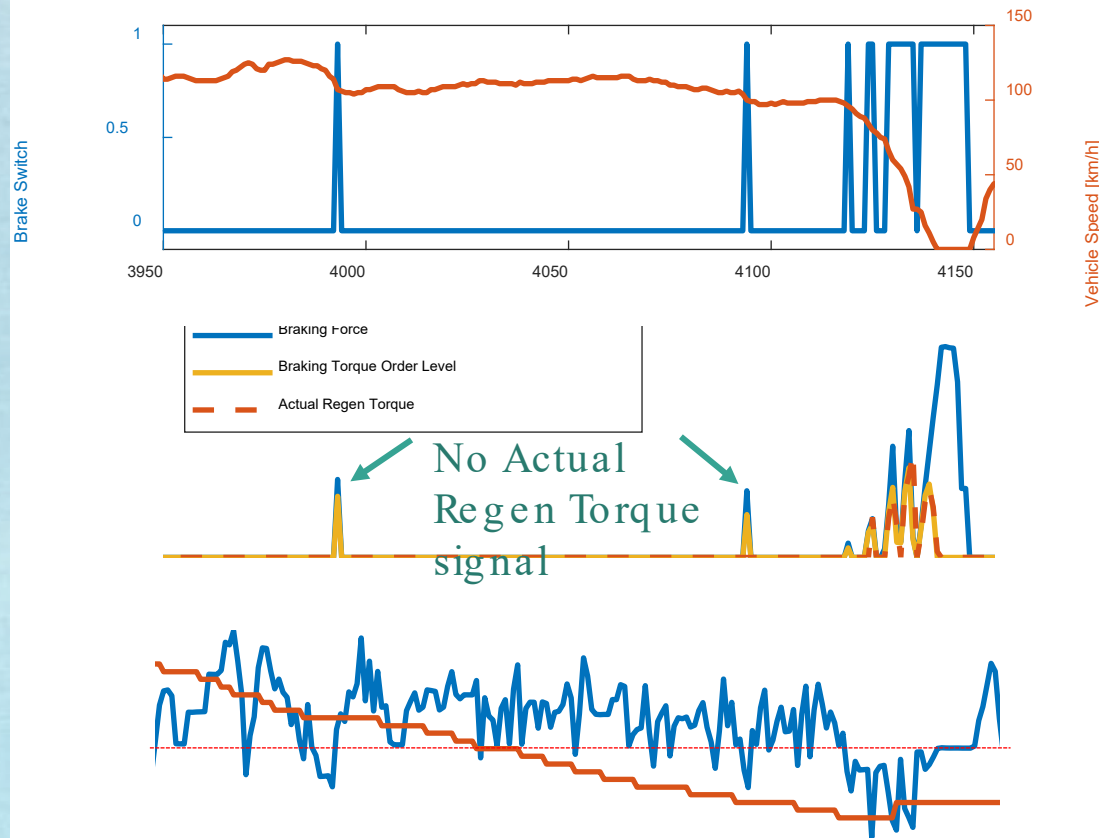
- Serial Regenerative Braking
 - The Electric Motor as a primary braking force until its maximum regenerative capacity is reached
 - The friction brakes engages to achieve the desired deceleration
 - In most driving, regenerative braking provides the majority of braking force
- Blended Braking System (friction braking + regen braking)
 - If additional braking force is needed (e.g., hard braking, low speeds when regen is less effective)
- One-pedal Driving
 - Engages strong regenerative braking when the drive lifts off the accelerator, allowing the car to slow down significantly
 - Maximize energy recuperation



C. Qiu, G. Wang, M. Meng, and Y. Shen, "A novel control strategy of regenerative braking system for electric vehicles under safety critical driving situations," *Energy*, vol. 149, pp. 329–340, Apr. 2018

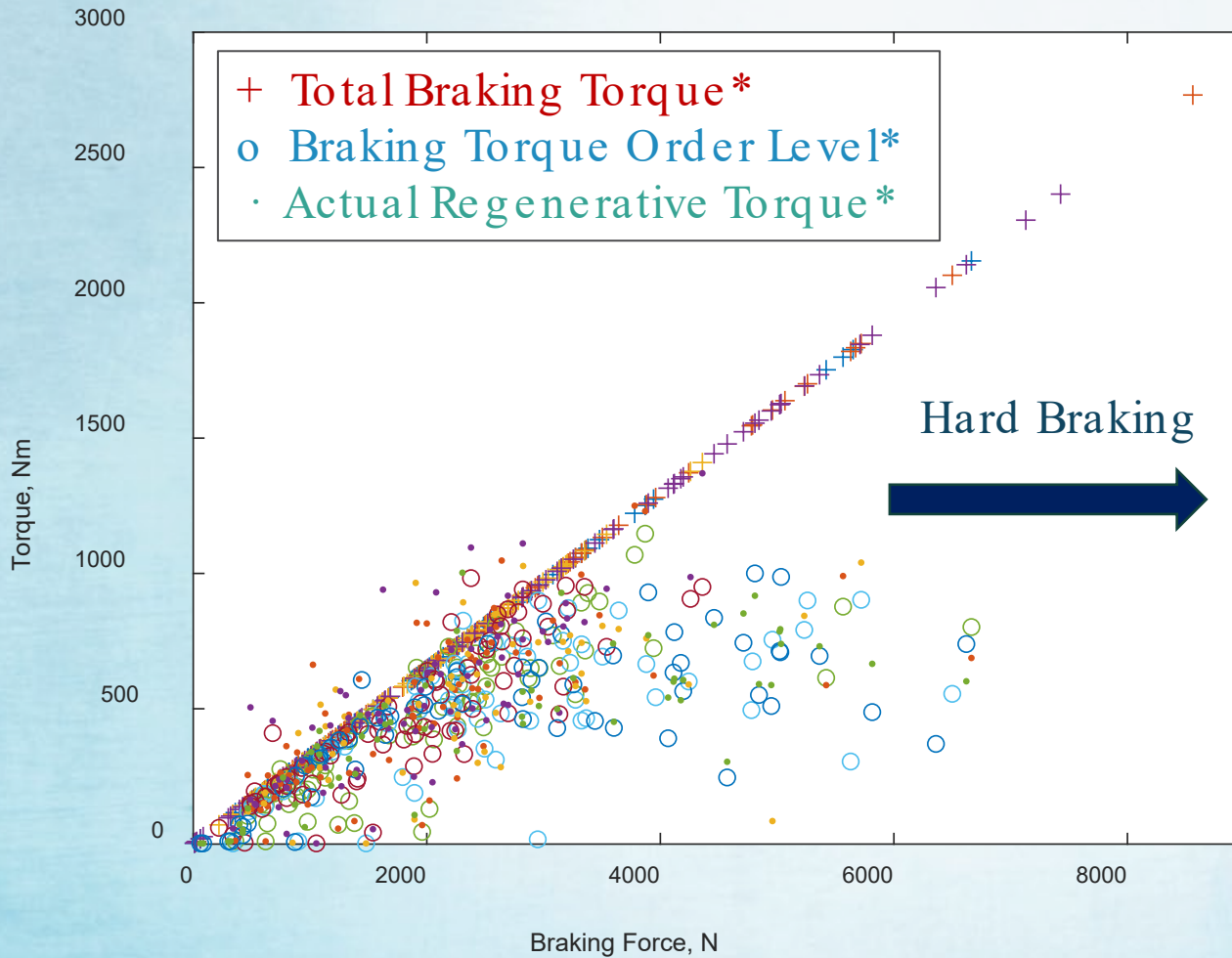
Test vehicle driving mode was default/basic mode (no enhanced regen braking mode)

Braking and Regeneration



- Parameters
 - Vehicle Speed
 - Brake Switch Status
 - Braking Force
 - Braking Torque Order Level
 - Actual regenerative braking torque applied
 - Battery Current
 - Battery Voltage
 - State of Charge
- Negative battery current during the regenerative braking periods

Braking and Regeneration



$$\text{Total Braking Torque} = \text{Braking Force} * \cdot r_{\text{eff}}$$

■ Effective Wheel Radius (r_{eff}) : $\sim 0.324\text{m}$

■ *ECU data

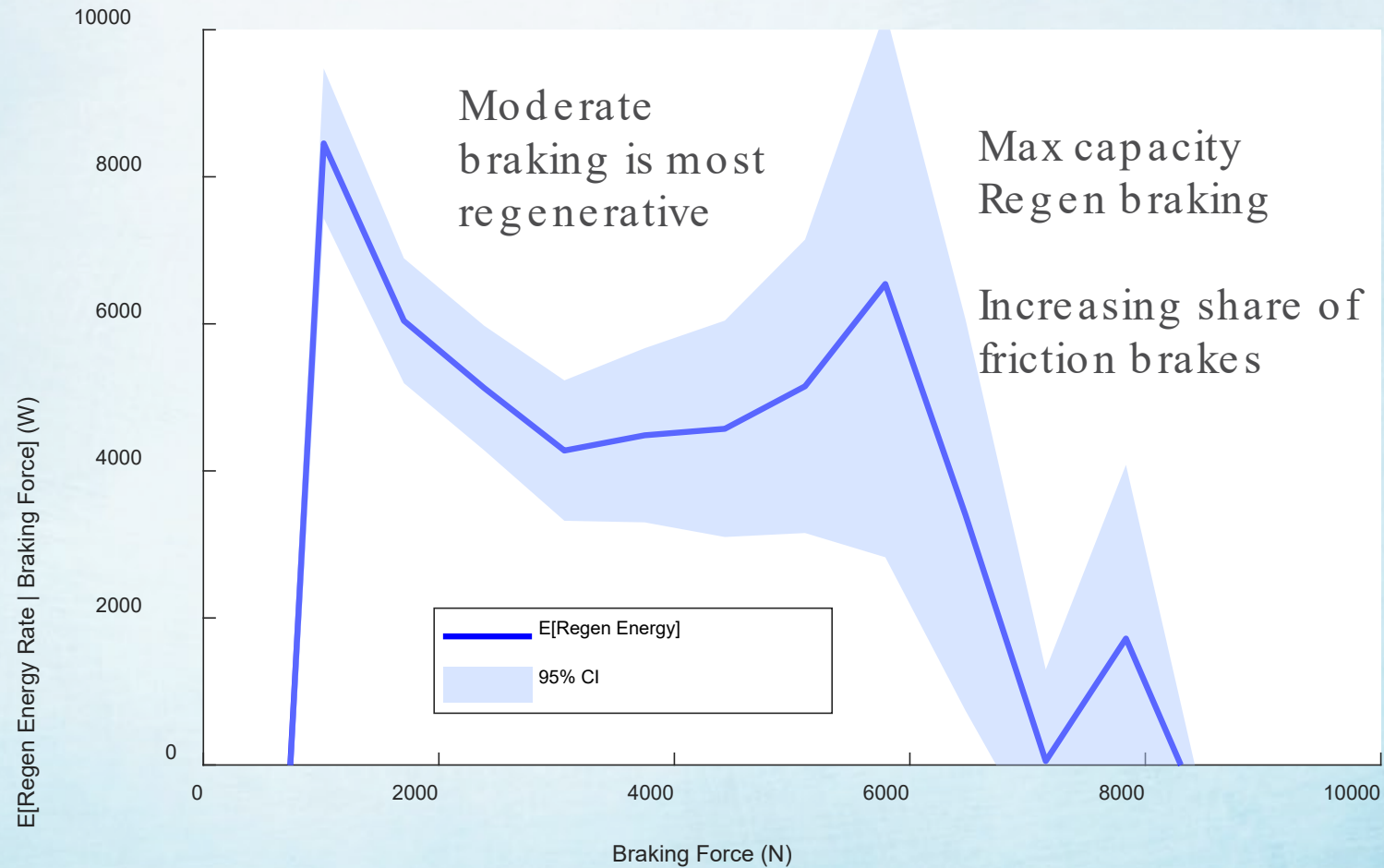
- Braking Force
- Braking Torque Order Level
- Actual Regen Torque

■ Factors affecting Regenerative Torque

- Battery State of Charge (SOC)
- Speed and Driving Conditions
- Battery Temperature
- Braking Mode

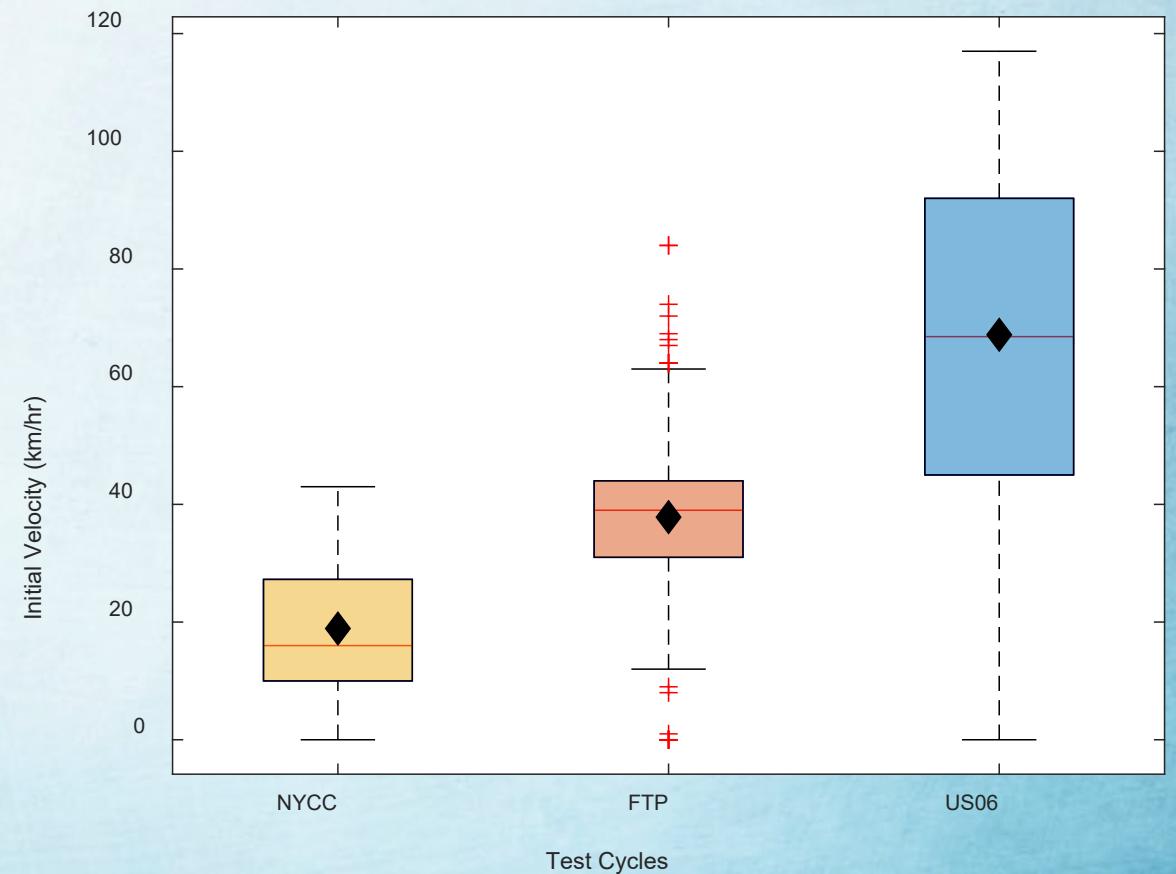
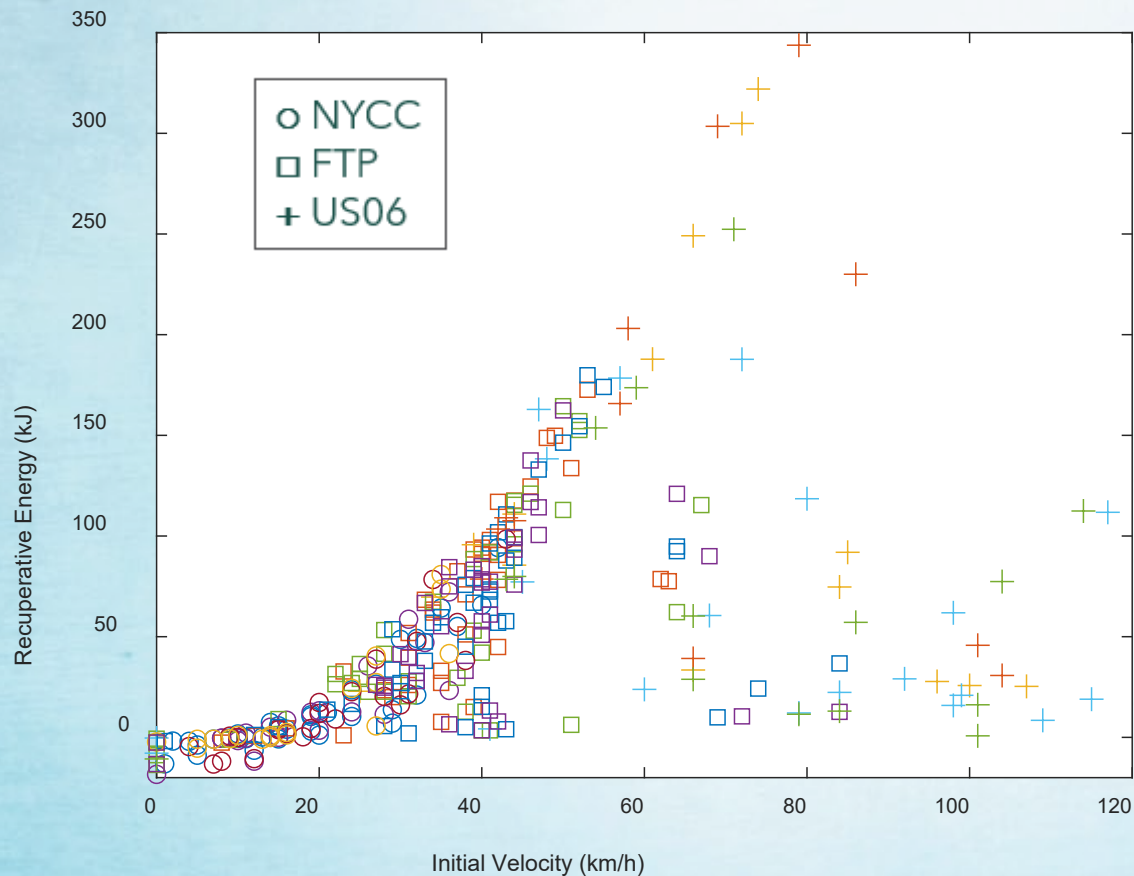
Braking and Regeneration

- Conditional Expectation of Regen Energy Given Braking Force

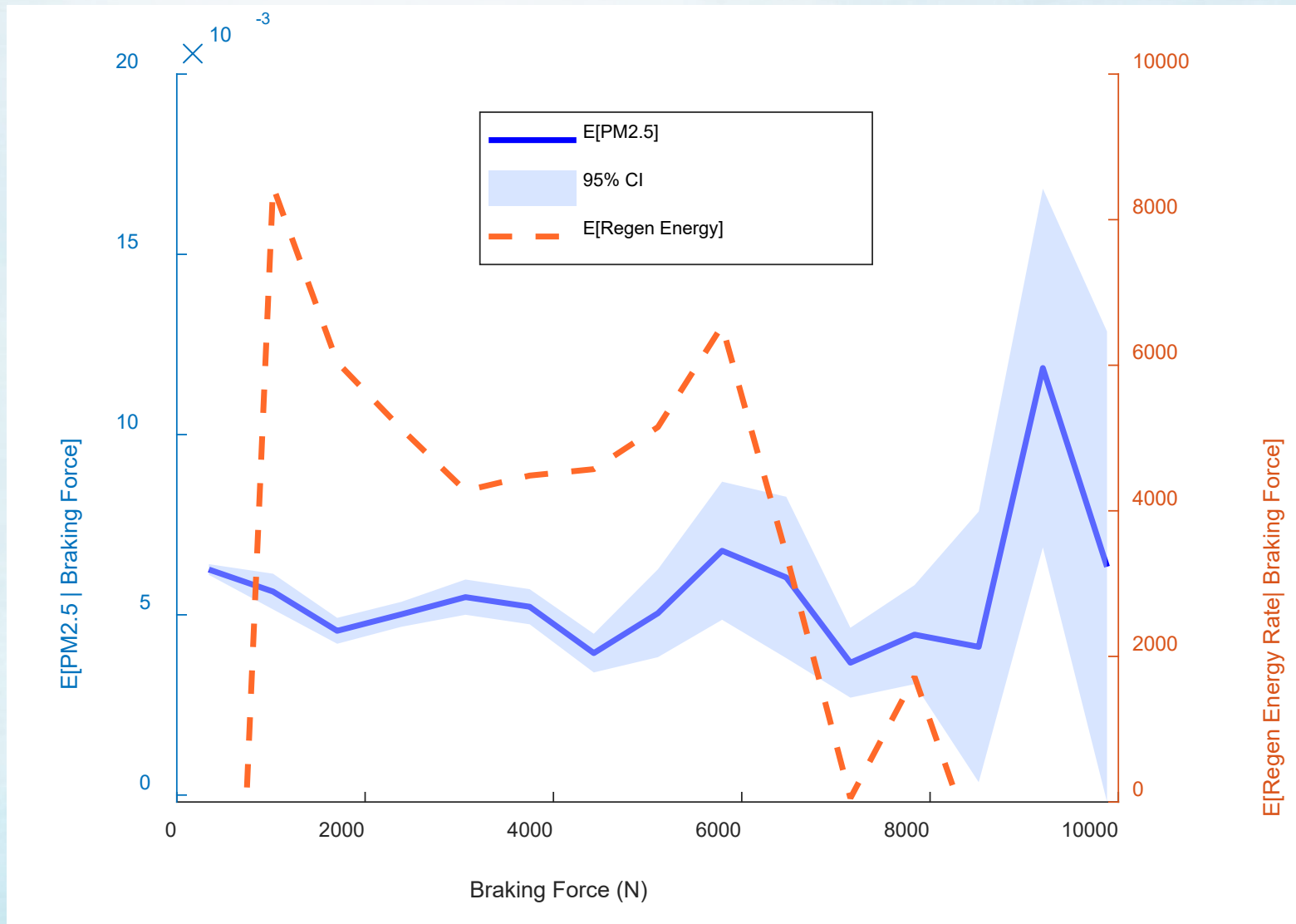


Recuperated Energy vs. Braking Events

- Major braking events @ initial velocity 30 – 60 km/hr.
- At high initial velocity (> 80 km/h), regen was less effective



Braking vs. PM Emissions



Summary and Next Steps

- A battery electric vehicle (BEV) was tested over three driving cycles on a chassis dynamometer to quantify energy recovered through regenerative braking and assess its relationship to brake-wear emissions.
- Battery current and voltage were measured in real-time using the vehicle's ECU diagnostic tool and Hioki power meter.
- Regenerative braking was applied during most braking events across the test cycles, with the highest effectiveness observed between 20 and 60 km/h initial braking velocity.
- Less effective at higher initial velocity.
- Higher PM emissions were observed at low regenerative braking power.
- Additional vehicle testing will be conducted including HEVs and BEVs.