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PEMS Updates: Ultra-low NOx and NH₃ Measurements

2025 OSAR Conference

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Sensors, Inc CCERT CCERT

sensors Outline

SEMTECH NOx Updates

- Analyzer updates for ultra-low measurements
- On-road ultra-low NOx PEMS measurements compared to CCERT's Mobile Emissions Laboratory

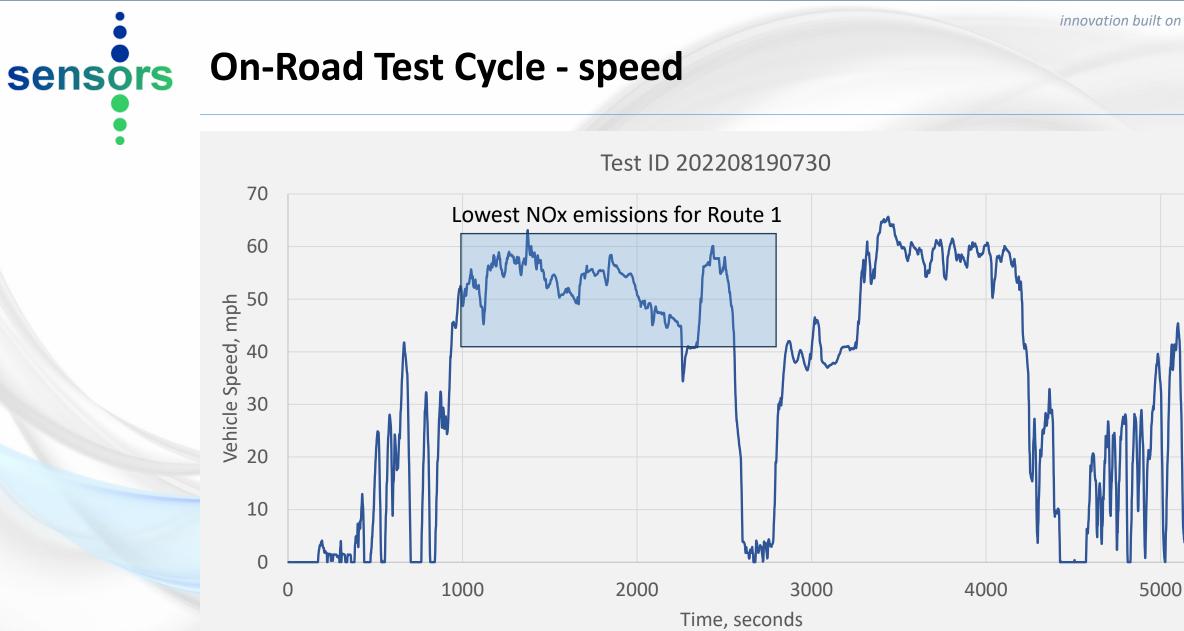
SEMTECH NH₃ Introduction

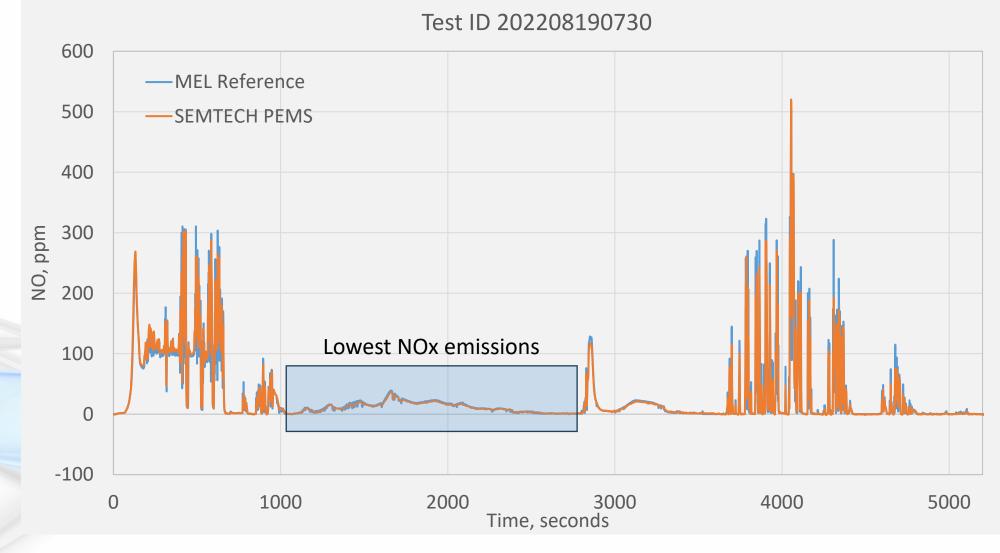
- Background on NH₃ formation and environmental effects
- SEMTECH NH₃ Analyzer introduction
- NH₃ measurements on passenger cars by CCERT
- Concluding remarks

Evaluation of Real-World of Ultra-Low NOx Measurements

Comparison to CCERT's Mobile Emissions Laboratory

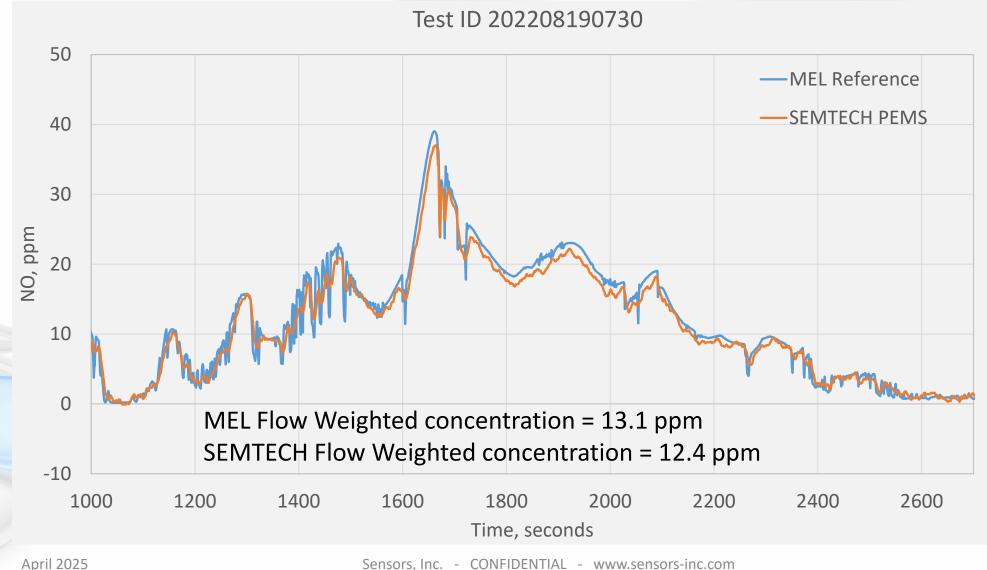
- The Measurement Allowance study included 2022 PEMS testing by CCERT using their Mobile Emissions Laboratory (MEL) as a Reference
 - MEL uses chemiluminescent analyzer for NO (raw and dilute)
 - MEL uses 2nd chemiluminescent analyzer for NOx, and NO₂ by subtraction may not reliable enough to be a reference
- Test engine emitted at 0.15 g/bhp-hr, however there are segments of low NOx emission of 0.05 g/bhp-hr per CCERT report
- This study assesses the accuracy of measurements in these low emitting regions

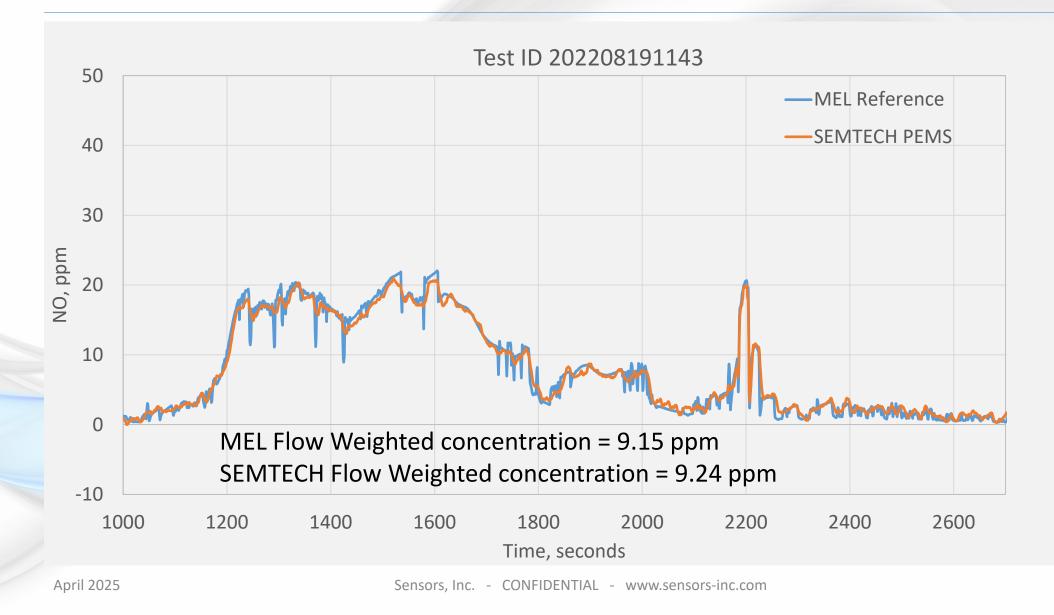


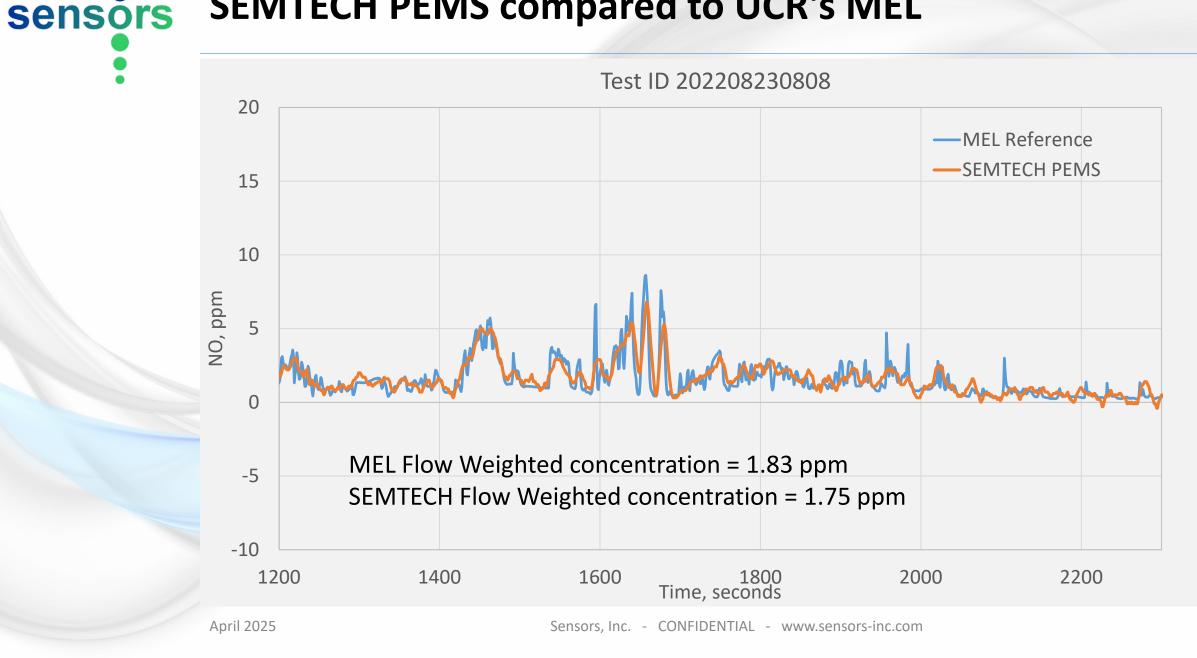


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			PEMS	MEL	Delta
Route	Test ID	segment	ppm	ppm	ppm
1	202208190730	1000 to 2700 sec	12.4	13.1	-0.7
1	202208190930	1000 to 2200 sec	10.2	10.8	-0.6
2	202208191143	1000 to 2700 sec	9.15	9.24	-0.1
2	202208191408	1400 to 3700 sec	6.38	6.33	0.1
3	202208220806	1500 to 2550 sec	2.98	3.18	-0.2
3	202208221020	4000 to 5400 sec	0.96	1.26	-0.3
4	202208221241	1000 to 2300 sec	5.31	5.21	0.1
4	202208230808	1200 to 2300 sec	1.83	1.75	0.1
				Ave	-0.20

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Std dev

0.30

Flow weighted Average NO

Concentrations

Ultra-low NOx Conclusions and Recommendations

- Current technology SEMTECH NO measurements compare within 1 ppm flow-weighted average to the CCERT MEL laboratory reference during low concentration segments on all tests
- Sufficient to measure NOx at 2027 CARB standard
- CCERT report comes to same conclusion based on mass emissions analysis

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SEMTECH® NH₃ Introduction

Background: NH₃ Environmental and Health Effects

 NH₃ reacts with nitric acid and sulfuric acid in the atmosphere to create secondary aerosols

 $NH_3 + HNO_3 \rightarrow NH_4NO_3$ (ammonium nitrate)

 $NH_3 + H_2SO_4 \rightarrow (NH_4)_2SO_4$ (ammonium sulfate)

- These are major contributors to PM_{2.5} which are linked to cardiovascular and respiratory diseases
- Most atmospheric NH₃ comes from agricultural products, but NH₃ from vehicle emissions is believed to be under-reported

Background: Formation of NH₃ in Automotive Exhaust

- NH₃ is formed in aftertreatment systems, post-combustion:
 - Selective catalytic reduction (SCR) systems in diesel engines
 - Three-way catalysts (TWC) in gasoline vehicles
- In Gasoline vehicles, NH₃ is formed when H₂ is present in the exhaust by reacting with NO:

 $NO + 5H_2 \rightarrow 2NH_3 + 2H_2O$

Why and when is there H₂ present in the exhaust of gasoline vehicles?



Formation of NH₃ in Automotive Exhaust

- H_2 is formed in the TWC when CO is present under two modes:
 - 1. CO combines with hydroxyl radicals at the catalyst surface at low temperatures

 $2OH + 2CO \rightarrow 2CO_2 + H_2$

2. CO combines with H_2O at high temperatures $CO + H_2O \rightarrow CO_2 + H_2$

And how and when is CO formed?

Formation of NH₃ in Automotive Exhaust

- CO is readily formed as a byproduct of <u>fuel-rich combustion</u>
 - Insufficient O₂ to oxidize the fuel to CO₂
 - Occurs during hard accelerations (open-loop / uncontrolled AFR)
- <u>Cold start events</u>
- <u>Aged catalysts</u>

Therefore, we would expect all of these conditions to also increase NH_3 emissions by way of the described reactions.

sensors SEMTECH[®] NH₃ Module



- Tunable diode laser (TDL) technology
- Accurate at high and low concentrations
- Minimal NH3 loss and fast response time
- Minimal cross-interference with other gases
- Low noise and low analyzer drift

- Stand-alone operation or add to your SEMTECH[®] PEMs system
- Euro 7 ready

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SEMTECH[®] NH₃ Module

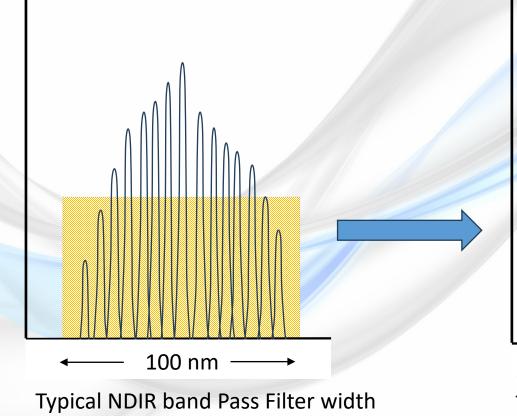
Specifications

Operating environment	-10 to 45 °C ambient		
Dimensions (WxDxH)	43.7 x 31.2 x 13.5 cm		
	17.2 x 12.3 x 5.3 in.		
Weight	9.3 kg 20.5 lbs		
Max Range (Full Scale / Max)	0 to 1000 ppm		
Resolution	0.1 ppm		
Linearity	$ xmin x (a1 - 1) + a0 \le 0.5\%$ of span		
	Slope a1 0.99 - 1.01		
	Standard Error of Estimates (SEE) $\leq 1\%$ of span		
	Coefficient of Determination $r2 \ge 0.998$		
Accuracy	$\leq \pm 2\%$ of reading or $\leq \pm 0.3\%$ of full scale, whichever is larger		
Noise	≤1 ppm		
Zero Drift (over 4 hrs)	≤ 2 ppm using purified N2 as zero gas		
Span Drift (over 4 hrs)	\leq 2% of reading or \leq 2 ppm, whichever is greater		
Data Rate	1 Hz		
Sample Flow Rate (nominal)	5 l/min		

-xample only

Tunable Diode Laser Spectroscopy

- A TDL can emit across very narrow bands, thousands of times per second
- Can characterize individual absorption lines, avoiding interfering gases

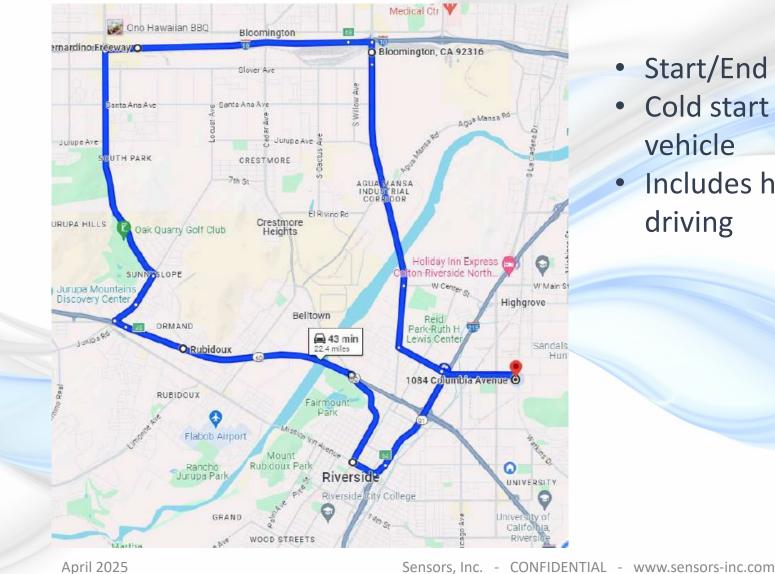


.002 nm wide laser scans a bandwidth of .05 nm to characterize an individual absorption peak

CCERT Study: 5 Vehicles Tested with SEMTEH NH₃

Test Date	Model Year	Make	Model	Milage
02/18/2025	2021	Hyundai	Sonata	45354
02/25/2025	2024	Mazda	CX-30	3830
03/11/2025	2024	BMW	X3	11354
03/12/2025	2012	Toyota	Corolla	79064
03/12/2025	2021	Audi	SQ5	83814

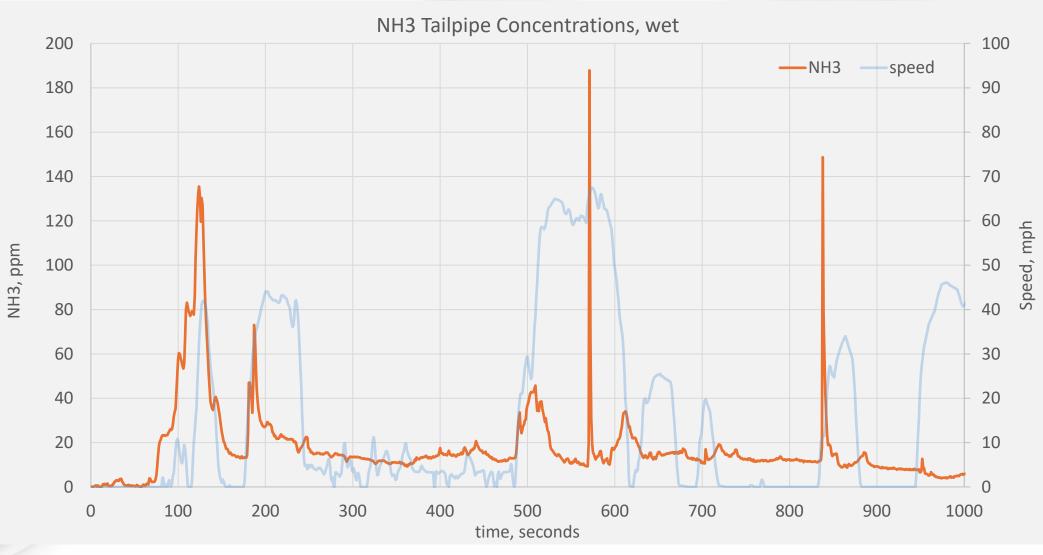
Test Route



- Start/End at UCR/CCERT
- Cold start measured for each vehicle
- Includes highway and urban driving



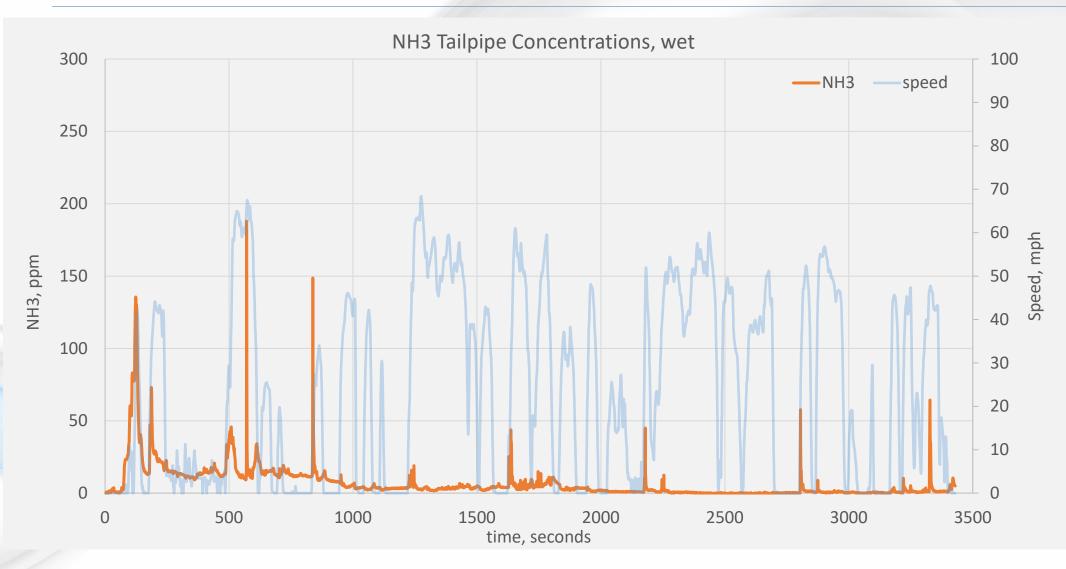
'24 Mazda, 3800 miles



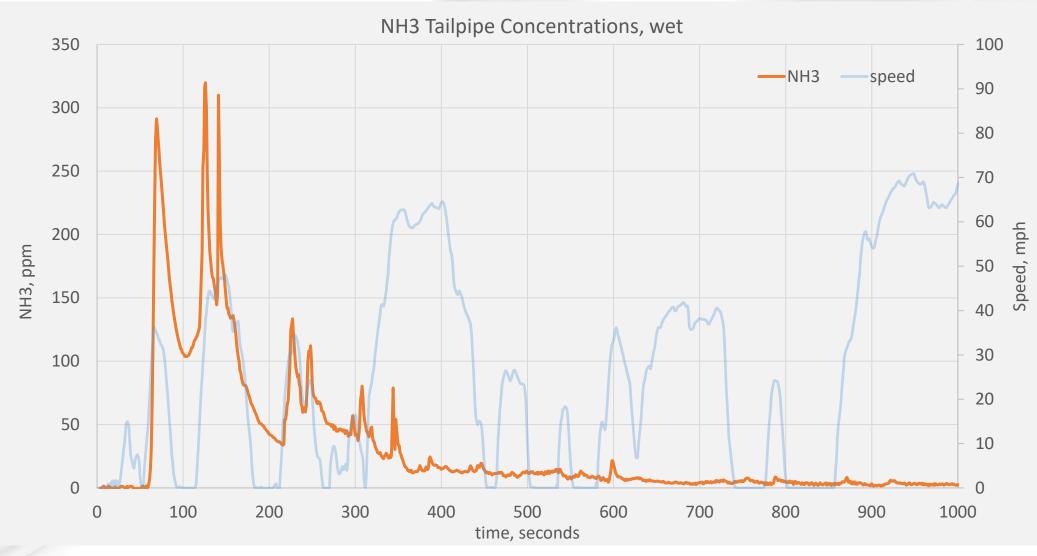
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'24 Mazda, 3800 miles



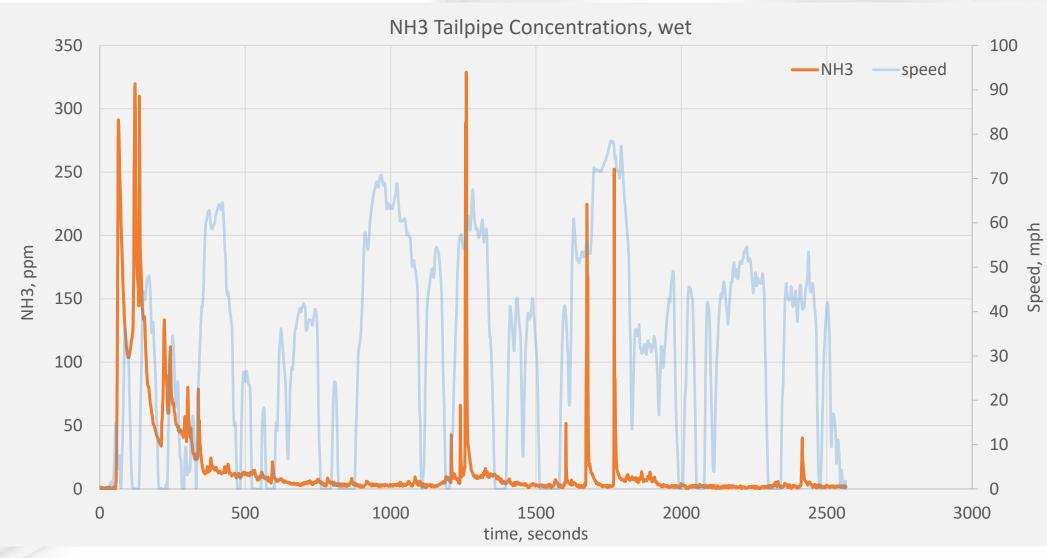
'12 Toyota Corolla, 79K miles



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'12 Toyota Corolla, 79K miles



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General Observations for the Vehicle Tests

- Cold start events produce the highest average concentrations of NH₃
 - ranges from 8 90 ppm for the first 5 minutes of driving for the 5 vehicles
- Trip average NH₃ ranged from 7 17 ppm for the 5 vehicles
- Peak values ranged from 79 470 ppm for the 5 vehicles
- Largest peaks are associated with acceleration events

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sensors Results Summary

Vehicle	Milage	Trip Peak NH3, ppm	Trip Ave NH3, ppm	Cold Start Ave NH3, ppm
'24 Mazda	3800	188	6.9	27
'24 BMW	11,300	92	3.3	10.6
'21 Hyundai	45,300	470	14.2	46.1
'12 Toyota	79,100	329	16.7	89.7
'21 Audi	83,800	79	6.6	8.0

Initial Conclusions and Recommendations

- Significant levels of NH_3 can occur intermittently on both high mileage and newer low milage vehicles
- Observations are consistent with the premise that NH₃ is formed during:
 - Inefficient catalyst operation (e.g. cold starts)
 - Fuel-rich conditions that can occur during acceleration events.

Recommendation for further testing:

- Combine NH₃ analyzer with other PEMS equipment to measure CO concentrations
- Expect strong correlation between CO spikes and NH₃ spikes

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