



Investigating mini-PEMS measurement uncertainties

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Outline

- Why mini-PEMS?
- Scope – technologies for gaseous emissions
- Capabilities
- Areas for improvement

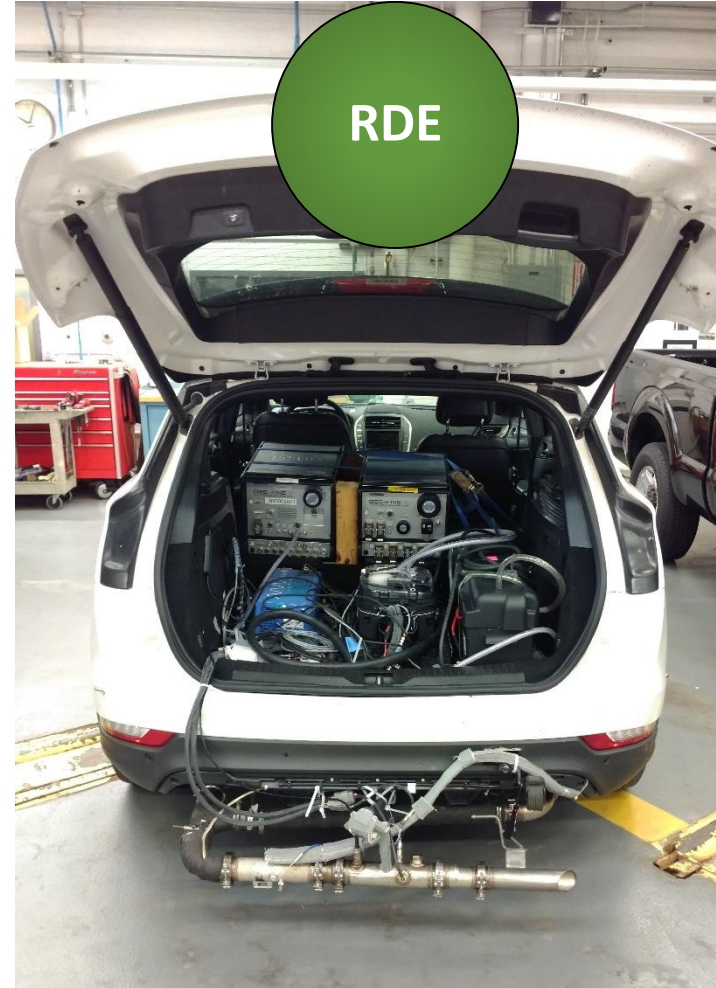
Evolving Emissions Testing: Bridging the Gap

Conventional Emissions Testing – shortage of appropriate testing facilities to meet evolving testing demands of rapidly changing regulatory requirements

Engine
Bench



Chassis
Dyno



mini
PEMS



- Cost
- Size
- Ease of use

mini-PEMS measurement uncertainties

Context

- Purpose of mini-PEMS – enable gathering vehicle emissions behavior in real world

Study objectives

- Learn about the capabilities of the various gas sensing technologies employed
- Uncover real world measurement issues
- Find areas of improvement and future development
- Wet vs dry
- Zero / span – ambient vs zero air
- Baseline drift
- Time response
- NH₃ interference

The data presented

- Emissions are plotted as concentrations
- Avoids uncertainties introduced by exhaust flow measurement
- Comparisons are dry to dry and wet to wet

Gaseous emissions detection

NO_x

Electrochemical – same as used for diesel OBD

- Amperometric (ammonia interference)
- Mixed potential

NH₃

Thick film zeolite (durability)

Mixed potential (selectivity)

CO

Non-dispersive infrared (NDIR)

Electrochemical (interferences)

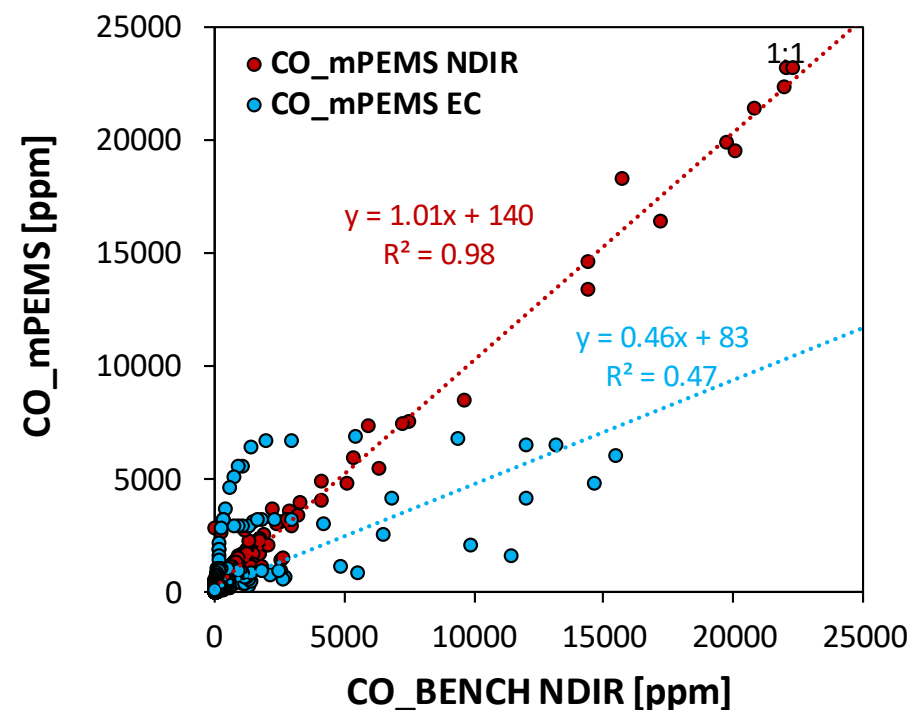
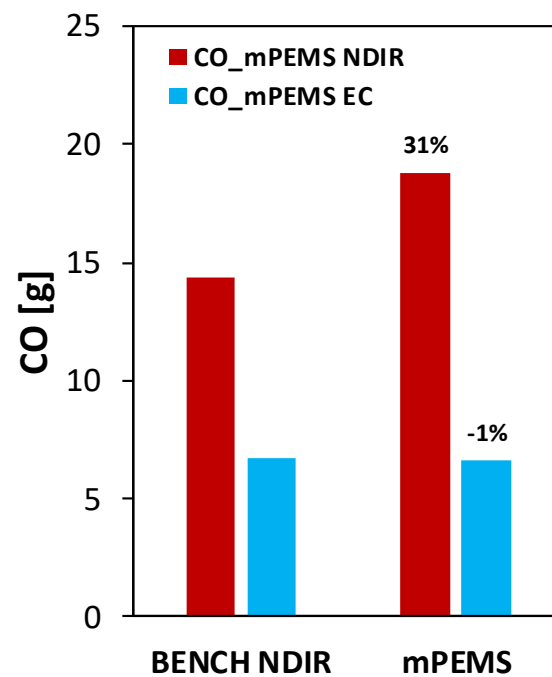
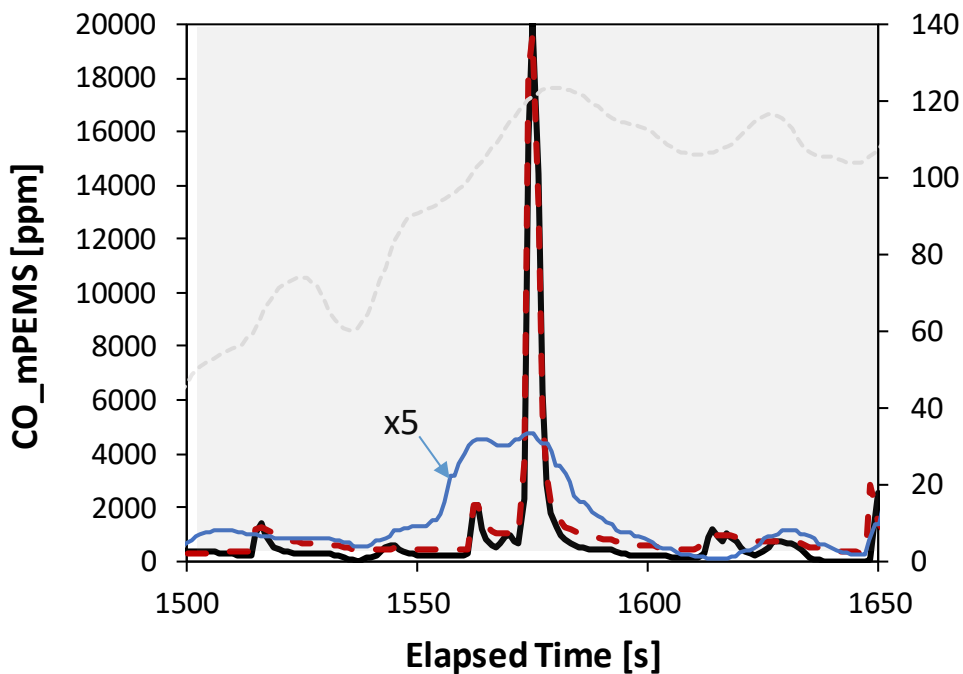
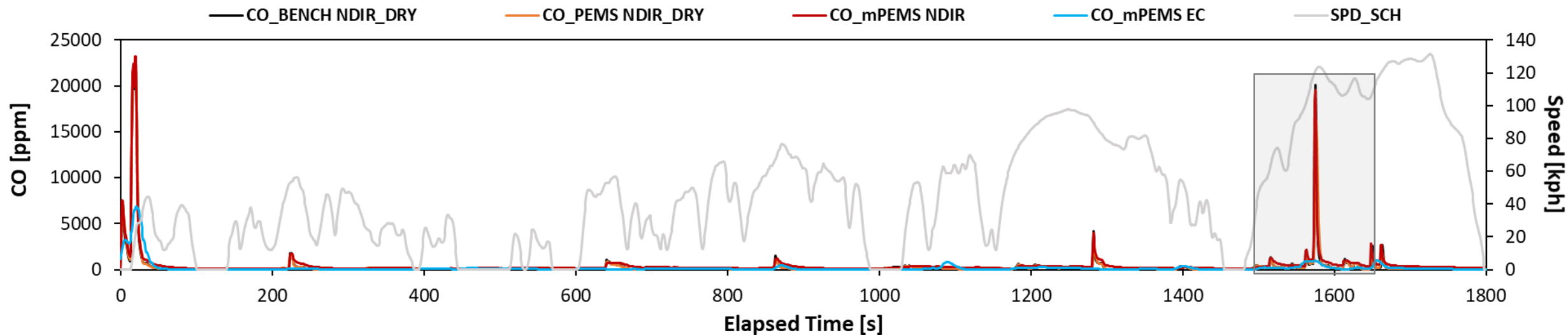
Metal oxide semiconductor (selectivity, sensitivity)

HC

NDIR (selectivity)

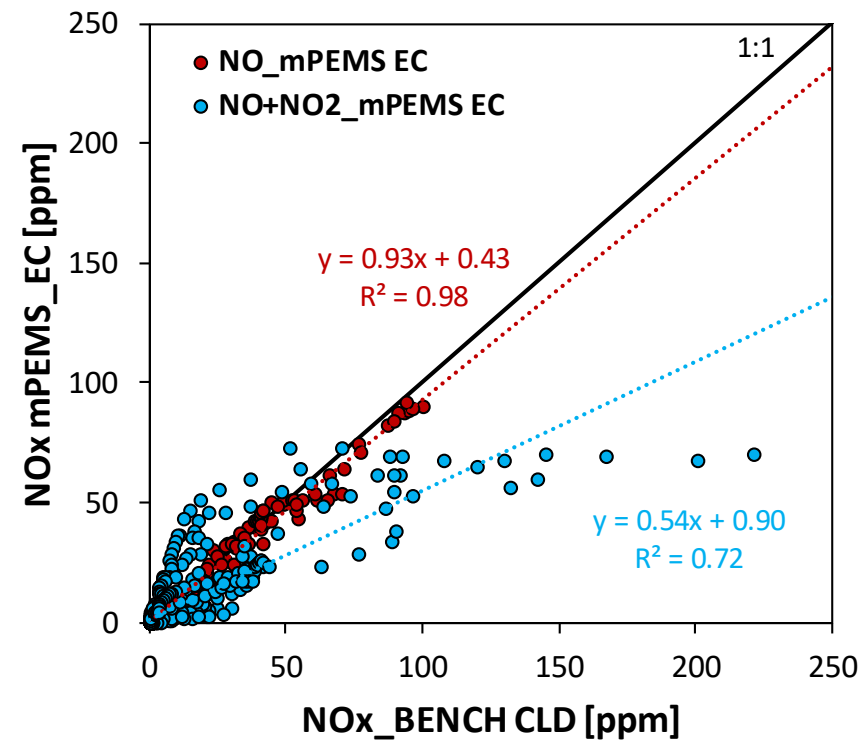
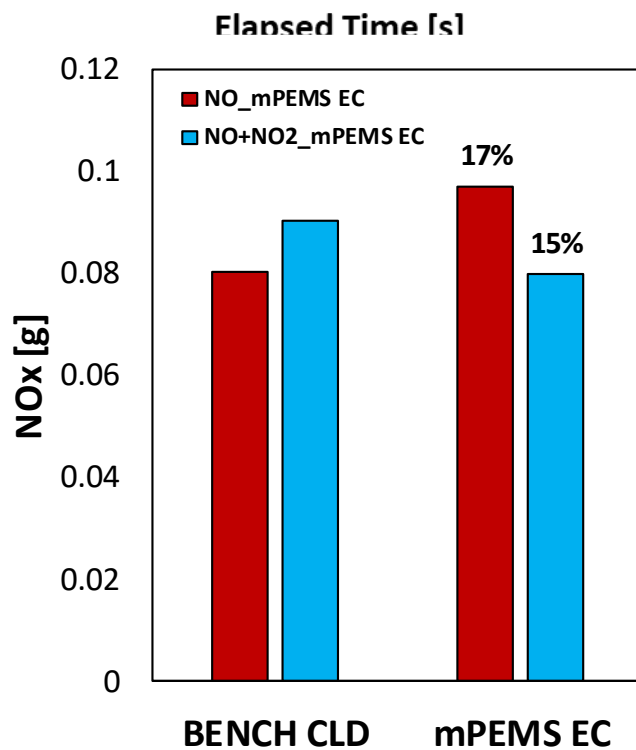
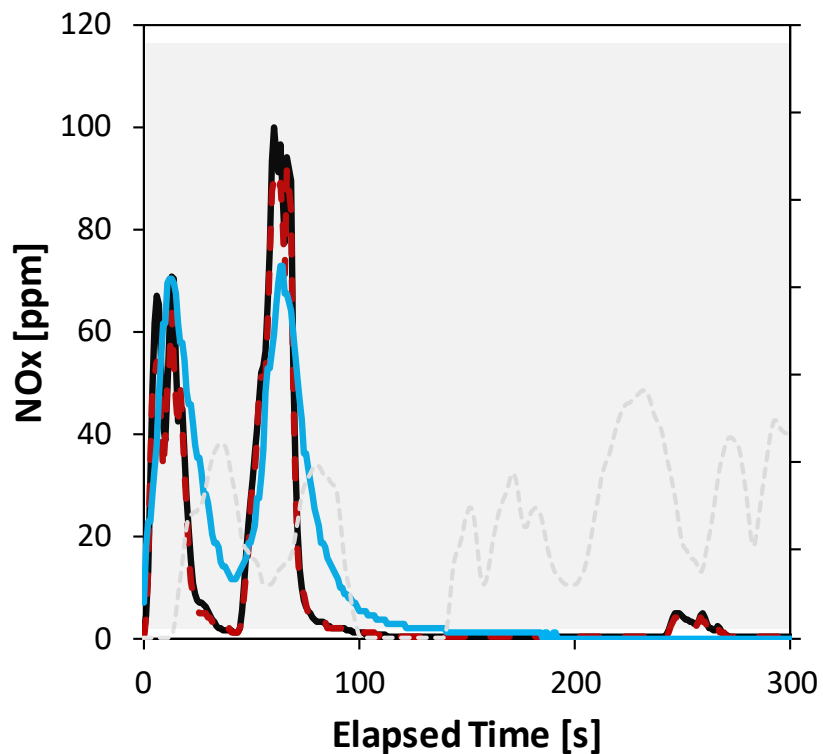
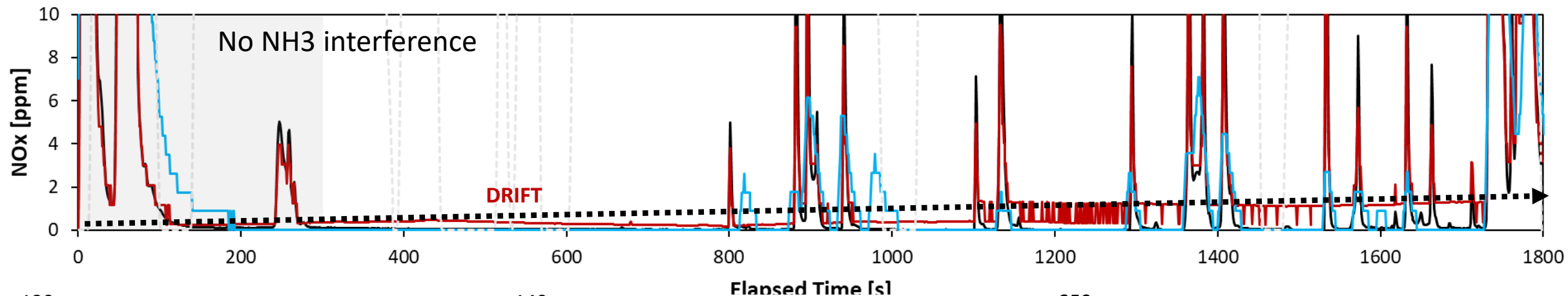
Mixed potential electrochemical (selectivity, stability)

CO: NDIR (Bench, mPEMS) vs EC (2.0L GTDI)

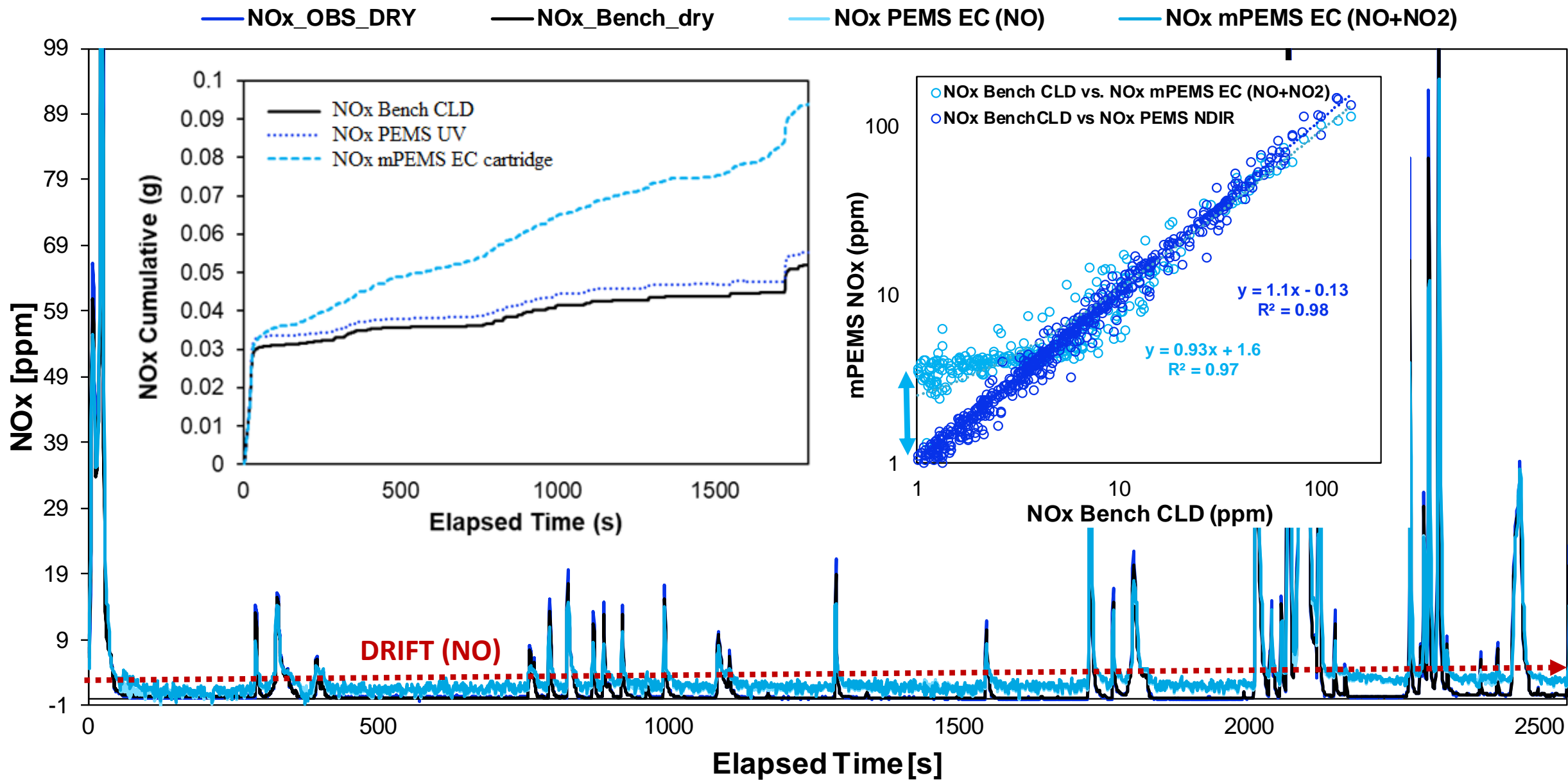


NOx: CLD Bench vs EC cartridge mPEMS (GTDI)

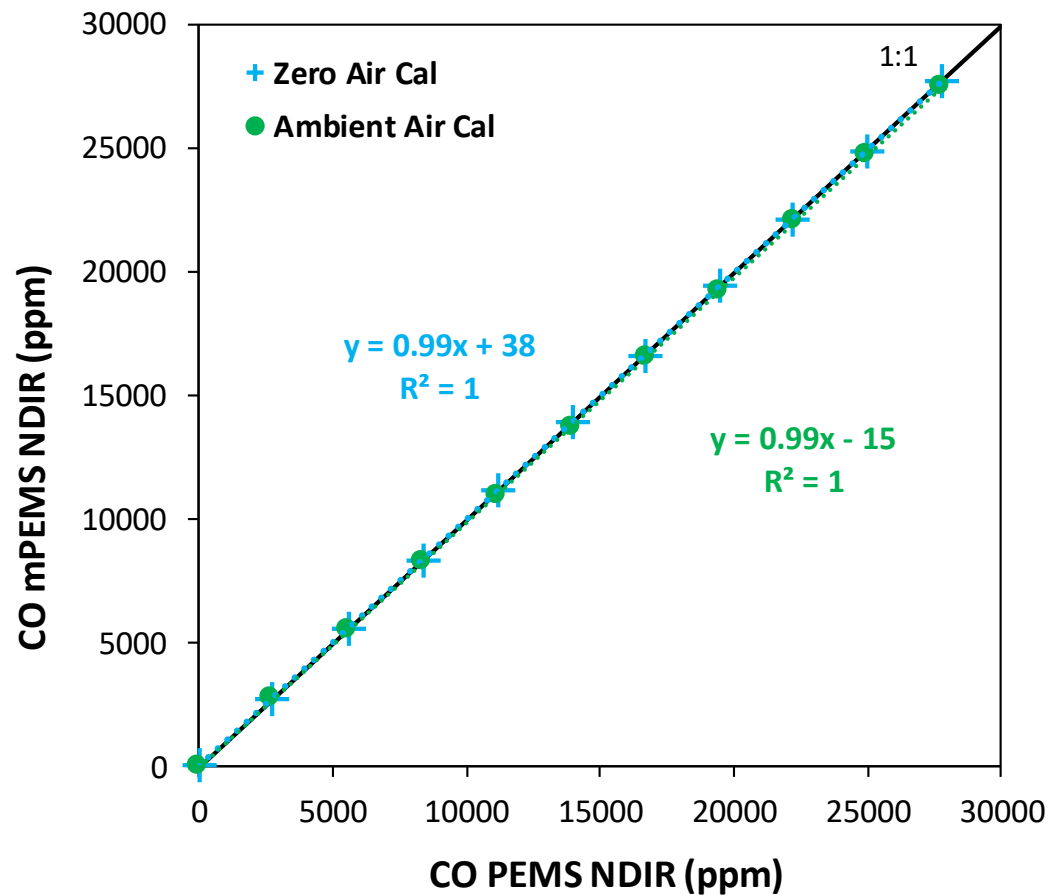
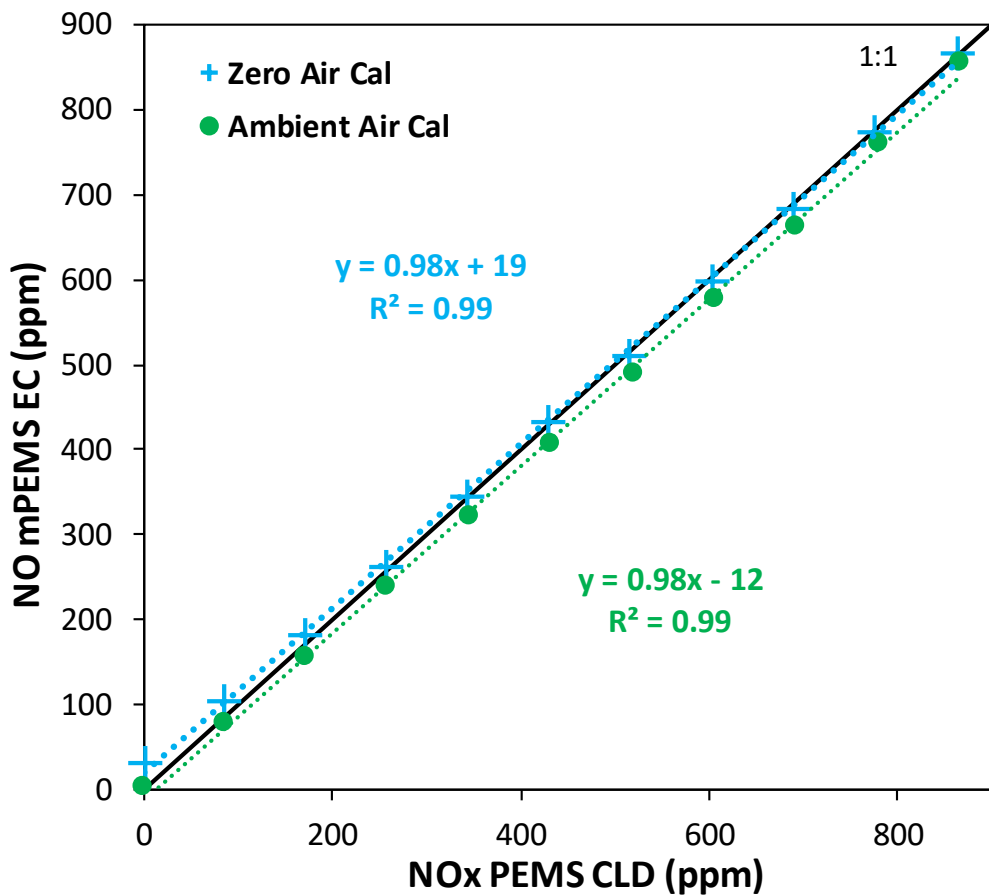
— NOx_BENCH CLD_DRY — NO_mPEMS EC — NO+NO2_mPEMS EC - - - SPD_SCH



NO_x: CLD Bench vs EC cartridge mPEMS (GTDI)

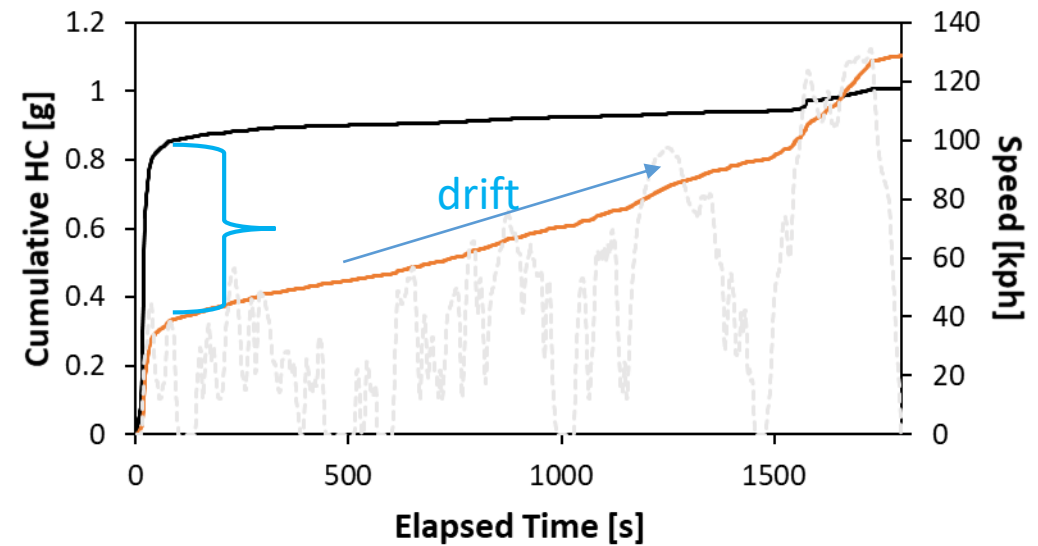
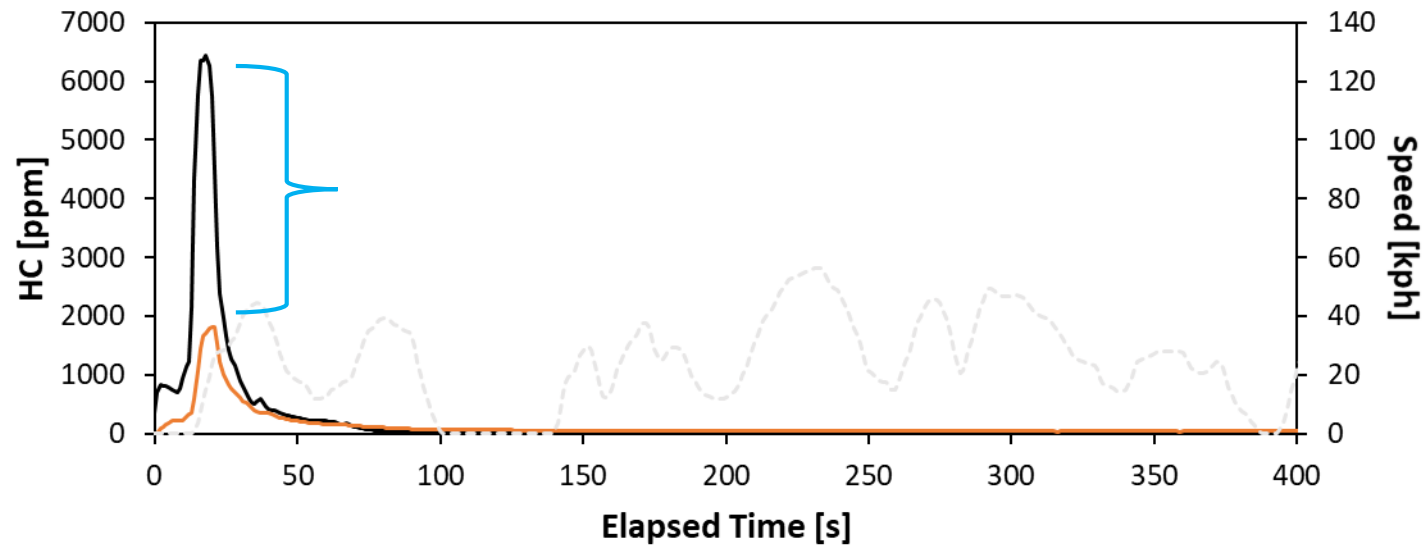
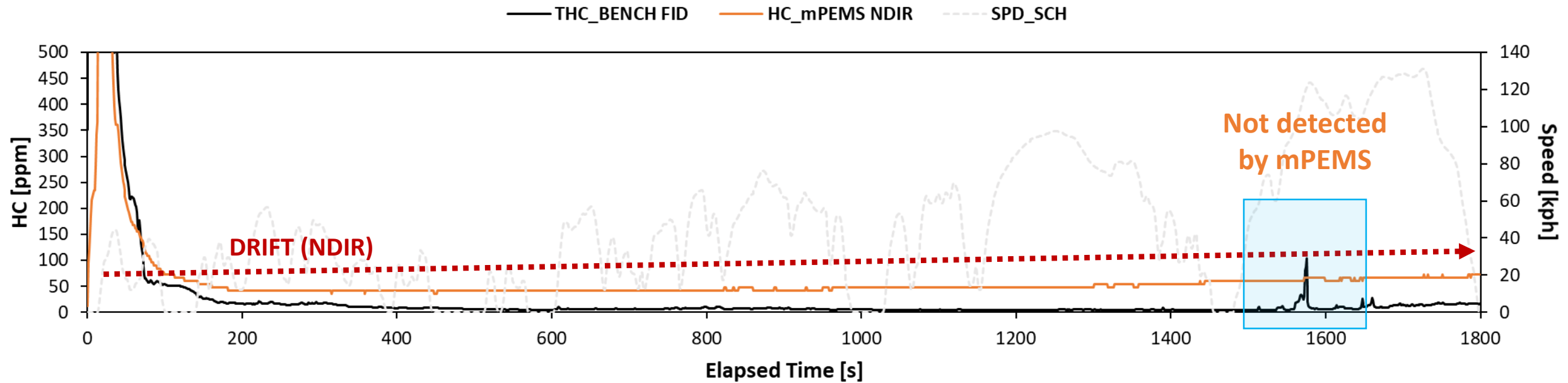


Ambient vs Zero Bottle Cal (Steady State – Span bottle/GDC)

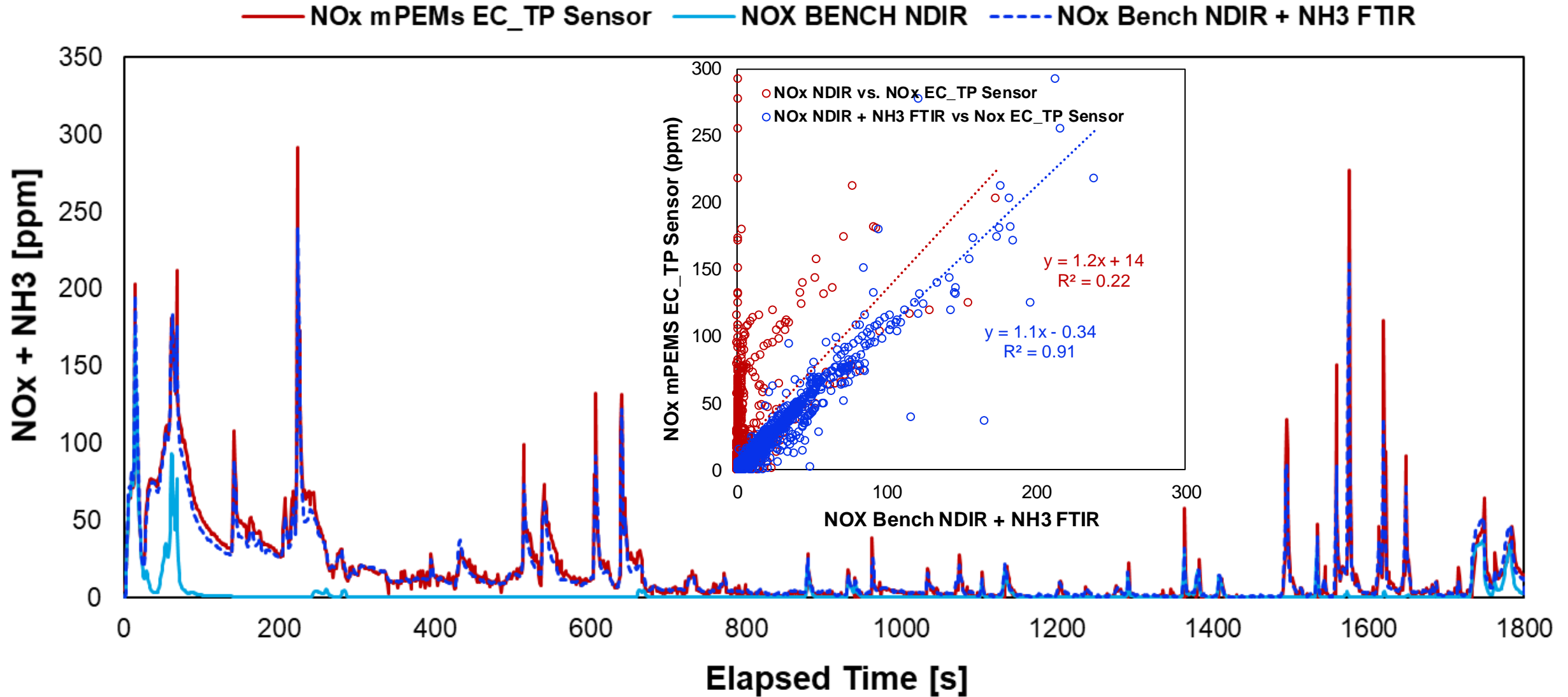


*Note: TP NOx sensors are not calibrated prior to each test

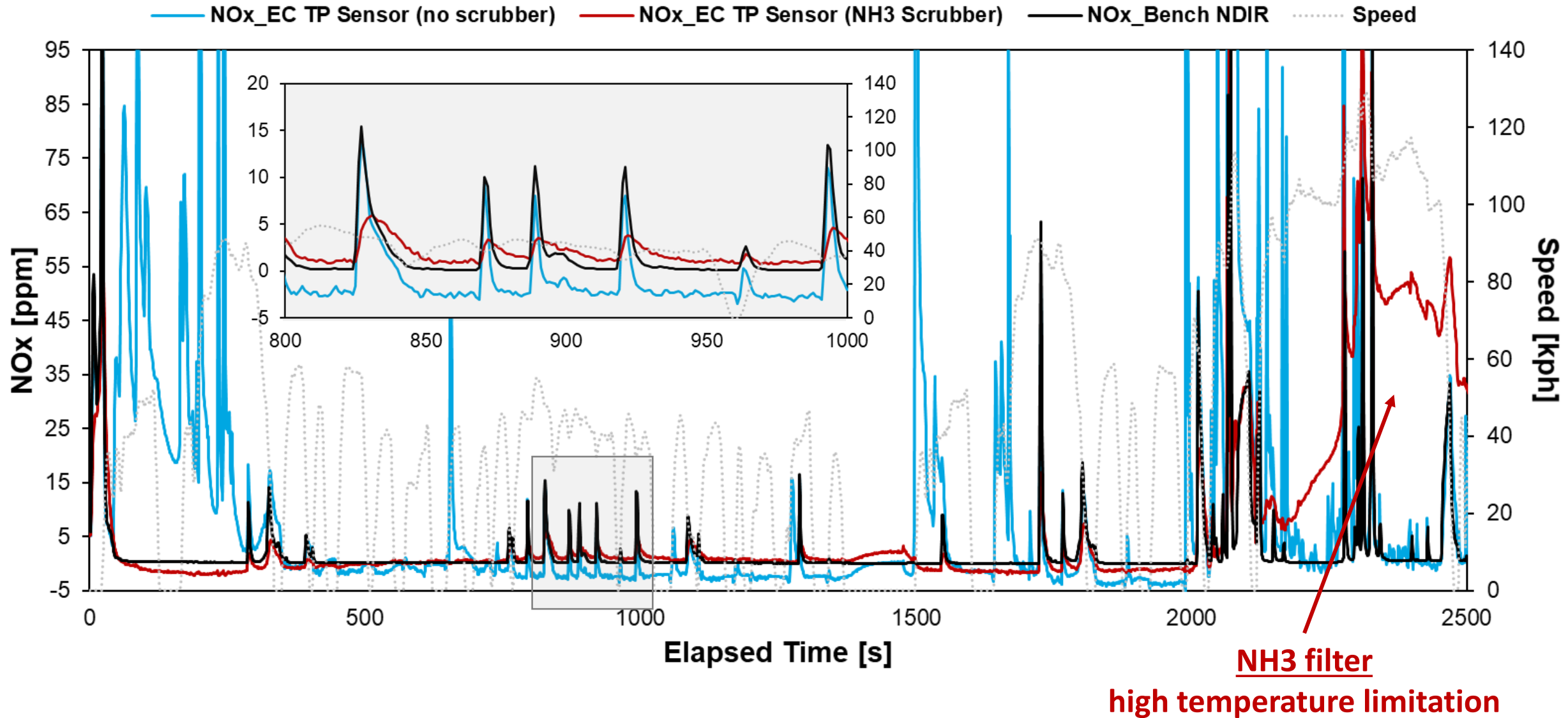
HC: Bench FID vs. mPEMS NDIR (0-4000ppm)



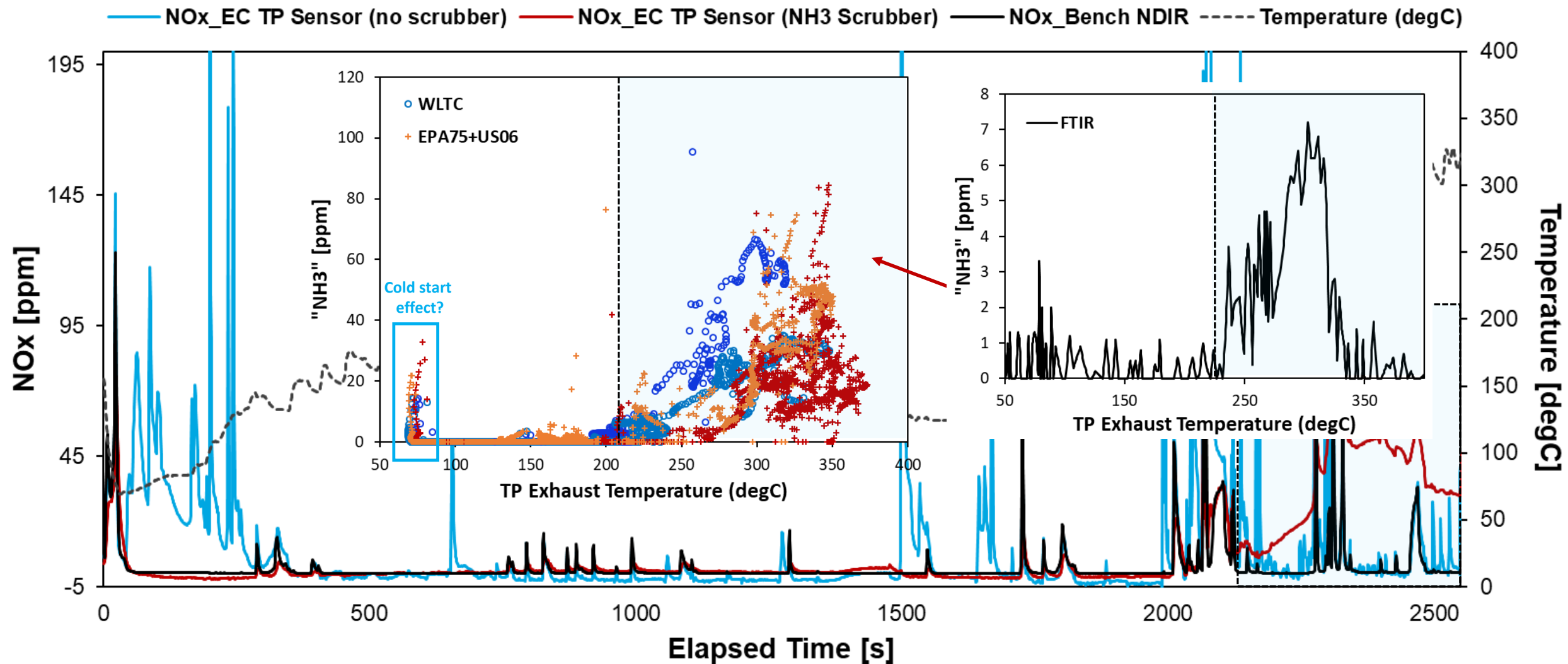
NOx EC TP Sensor: NH3 Interference



NOx EC TP Sensor: NH3 Filter Scrubber

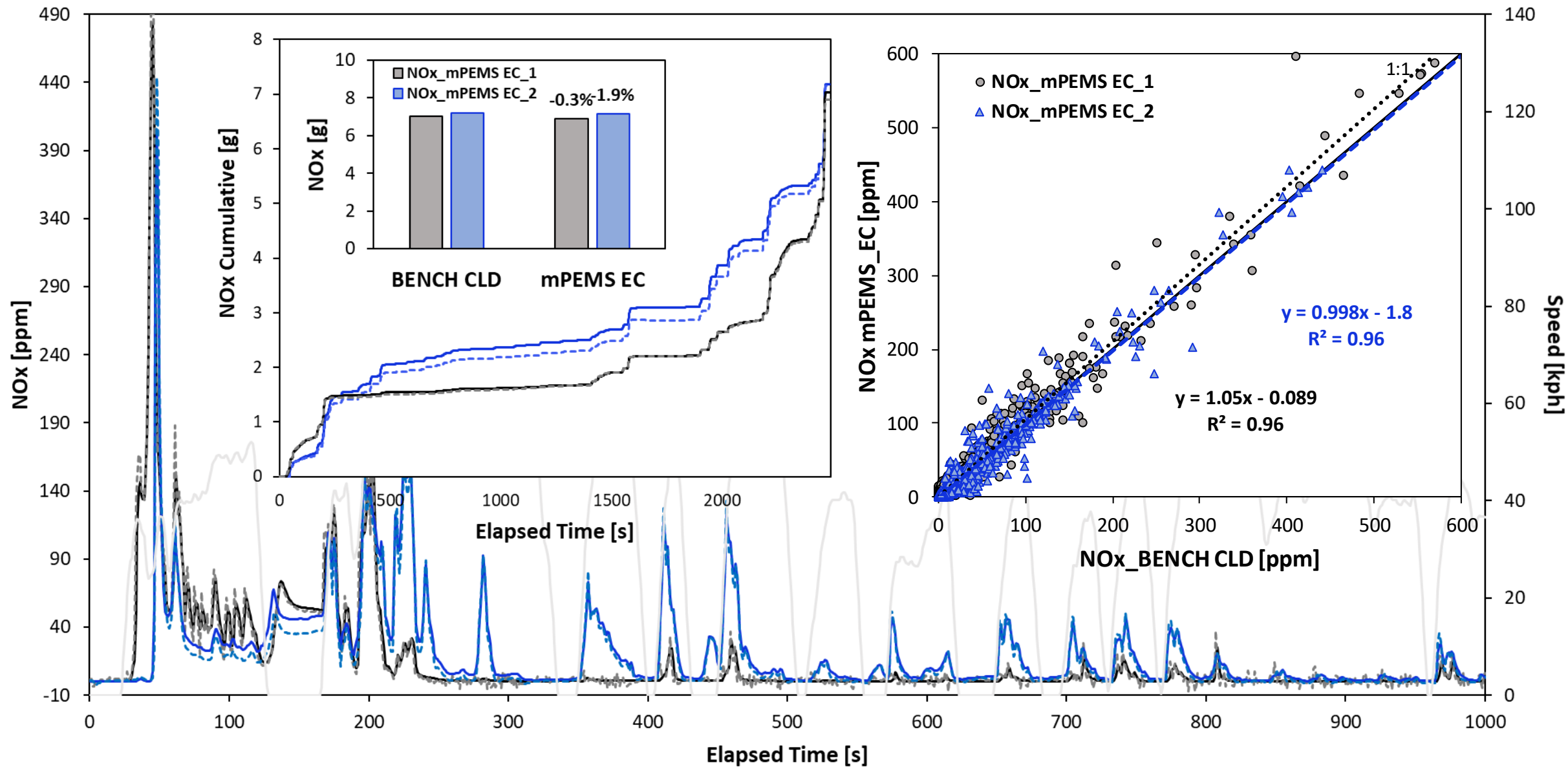


NOx EC TP Sensor: NH3 Filter Scrubber



NOx EC TP Sensors: Diesel Performance (6.7L)

— NOx_BENCH CLD - - - NOx_mPEMS EC_1 — NOx_BENCH CLD - - - NOx_mPEMS EC_2 — SPD_SCH



Conclusions

Mini-PEMS capabilities are species dependent

- Relatively well developed – NO_x, CO, CO₂
- More development needed – NH₃, HCs

Benefits

- Easier use & calibration than bench or official PEMS
- Ability to detect emissions events (qualitative – quantitative depending on which species and level of accuracy)

Opportunities for future development

- New sensor technologies, e.g., HCs
- Greater selectivity / lower interferences
- Improved baseline & sensitivity

Acknowledgements

mPEMS Manufacturers

Larry Mattison & David Miller (3DATX Corporation)
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